

```

chain nodes :
 17 18 19 20 21 22 31 32 34
ring nodes :
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 25 26 27 28 29 30
ring/chain nodes :
 23
chain bonds :
 2-25 3-19 8-20 10-14 11-18 15-17 20-21 20-22 22-23 30-31 31-32 32-34
ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
 15-16 25-26 25-27 26-29 27-28 28-29 28-30 29-30
exact/norm bonds :
 2-25 5-7 6-10 7-8 8-9 9-10 10-14 20-21 20-22 22-23 25-26 25-27 26-29 27-28
 28-29 28-30 29-30 30-31 31-32 32-34
exact bonds :
 3-19 8-20 11-18 15-17
normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16
isolated ring systems :
  containing 1 : 11 : 25 :

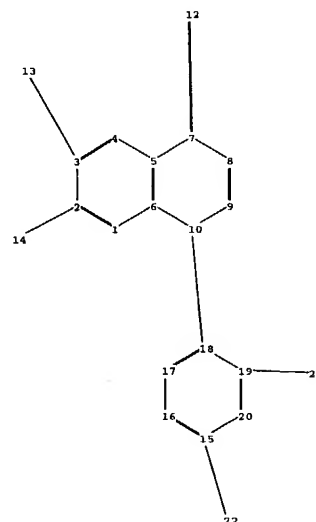
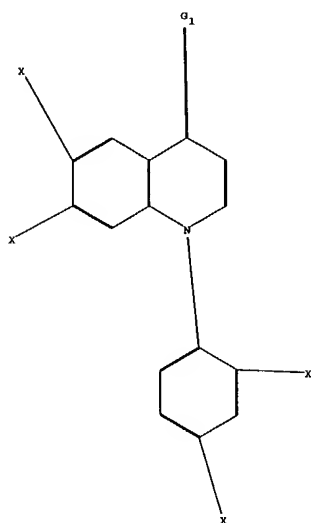
```

G1:O,S

```

Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
21:CLASS 22:CLASS 23:CLASS 25:Atom 26:Atom 27:Atom 28:Atom 29:Atom 30:Atom
31:CLASS 32:CLASS 34:CLASS

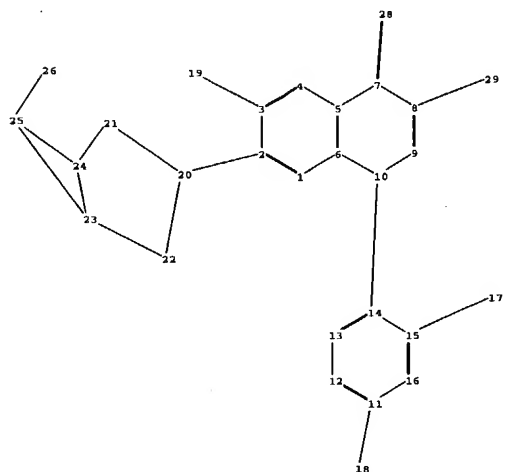
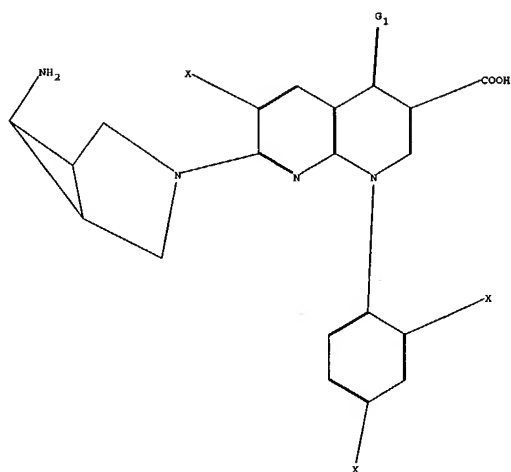
```



chain nodes :
 12 13 14 21 22
 ring nodes :
 1 2 3 4 5 6 7 8 9 10 15 16 17 18 19 20
 chain bonds :
 2-14 3-13 7-12 10-18 15-22 19-21
 ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 15-16 15-20 16-17 17-18 18-19
 19-20
 exact/norm bonds :
 5-7 6-10 7-8 7-12 8-9 9-10 10-18
 exact bonds :
 2-14 3-13 15-22 19-21
 normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 15-16 15-20 16-17 17-18 18-19 19-20
 isolated ring systems :
 containing 1 : 15 :

G1:0,S

Match level :
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 12:CLASS
 13:CLASS 14:CLASS 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom 21:CLASS
 22:CLASS



chain nodes :

17 18 19 26 28 29

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 20 21 22 23 24 25

chain bonds :

2-20 3-19 7-28 8-29 10-14 11-18 15-17 25-26

ring bonds :

1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
15-16 20-21 20-22 21-24 22-23 23-24 23-25 24-25

exact/norm bonds :

2-20 5-7 6-10 7-8 7-28 8-9 9-10 10-14 20-21 20-22 21-24 22-23 23-24 23-25
24-25 25-26

exact bonds :

3-19 8-29 11-18 15-17

normalized bonds :

1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

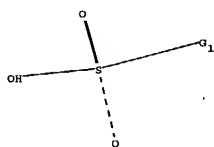
isolated ring systems :

containing 1 : 11 :

G1:O,S

Match level :

1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:Atom 21:Atom
22:Atom 23:Atom 24:Atom 25:Atom 26:CLASS 28:CLASS 29:CLASS



chain nodes :

1 2 3 5 6

chain bonds :

1-3 2-3 3-5 3-6

exact/norm bonds :

2-3 3-5

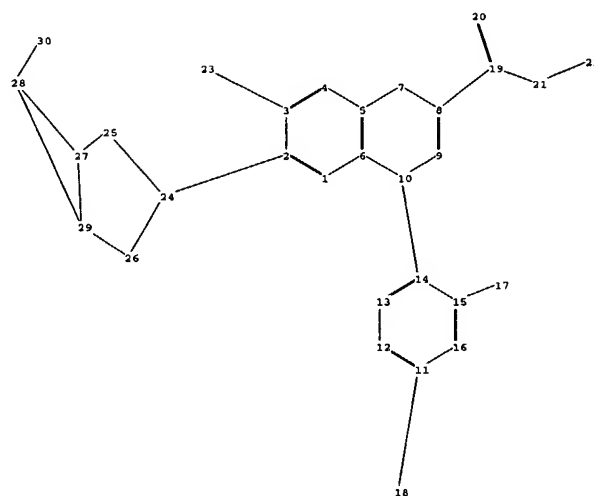
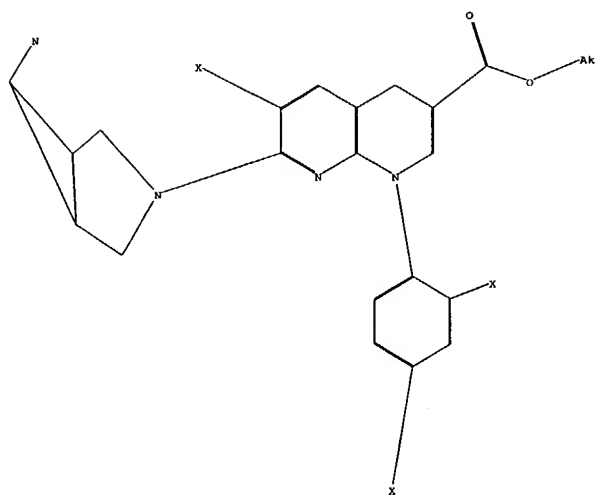
normalized bonds :

1-3 3-6

G1:CH3,Et

Match level :

1:CLASS 2:CLASS 3:CLASS 5:CLASS 6:CLASS



chain nodes :

17 18 19 20 21 22 23 30

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 24 25 26 27 28 29

chain bonds :

2-24 3-23 8-19 10-14 11-18 15-17 19-20 19-21 21-22 28-30

ring bonds :

1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
15-16 24-25 24-26 25-27 26-29 27-28 27-29 28-29

exact/norm bonds :

2-24 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 21-22 24-25 24-26 25-27 26-29
27-28 27-29 28-29 28-30

exact bonds :

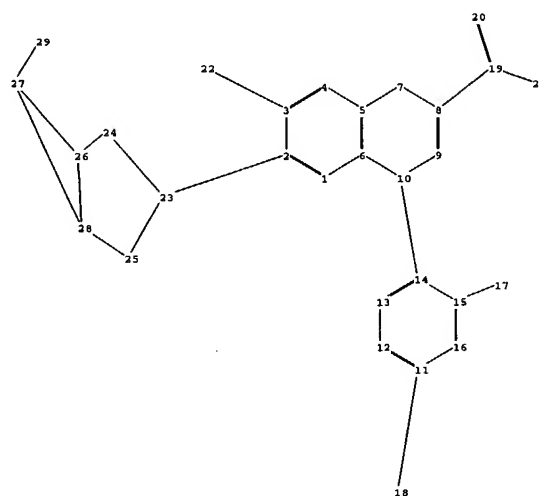
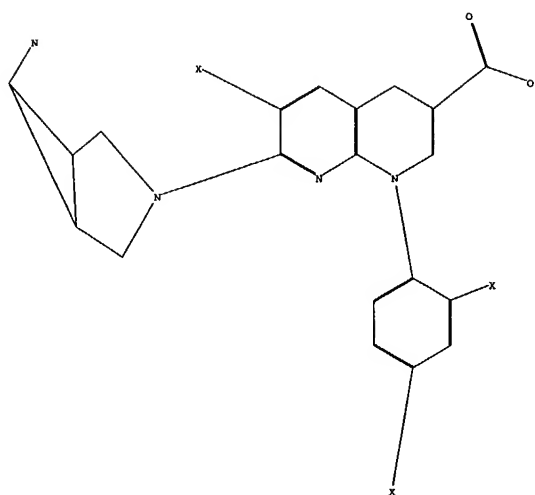
3-23 8-19 11-18 15-17

normalized bonds :

1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

Match level :

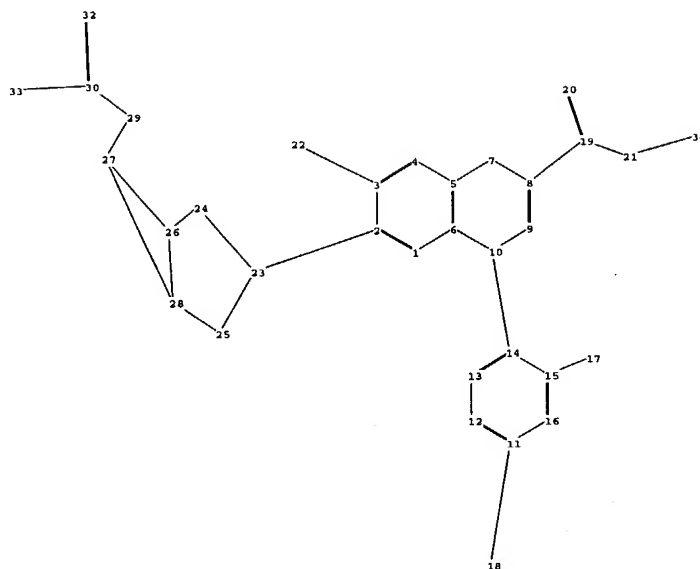
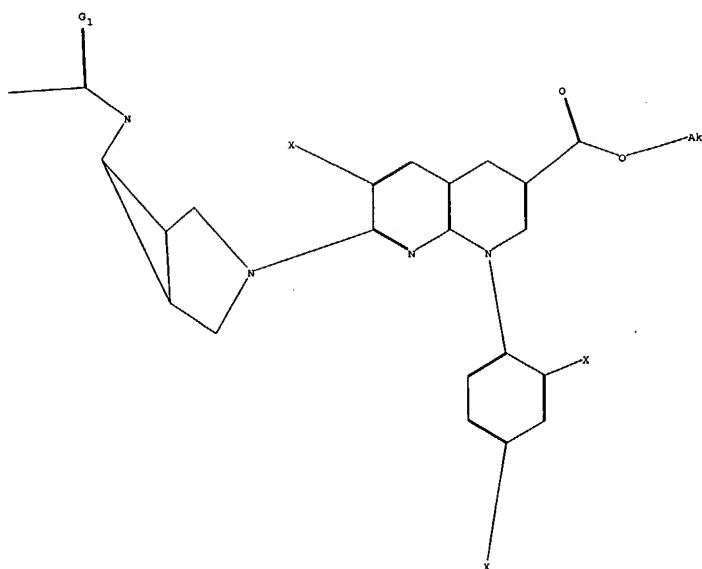
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12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
21:CLASS 22:CLASS 23:CLASS 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:Atom
30:CLASS



```

chain nodes :
 17 18 19 20 21 22 29
ring nodes :
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 23 24 25 26 27 28
chain bonds :
 2-23 3-22 8-19 10-14 11-18 15-17 19-20 19-21 27-29
ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
 15-16 23-24 23-25 24-26 25-28 26-27 26-28 27-28
exact/norm bonds :
 2-23 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 23-24 23-25 24-26 25-28 26-27
 26-28 27-28 27-29
exact bonds :
 3-22 8-19 11-18 15-17
normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
21:CLASS 22:CLASS 23:Atom 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:CLASS
  
```



```

chain nodes :
  17 18 19 20 21 22 29 30 32 34
ring nodes :
  1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 23 24 25 26 27 28
ring/chain nodes :
  33
chain bonds :
  2-23 3-22 8-19 10-14 11-18 15-17 19-20 19-21 21-34 27-29 29-30 30-32 30-33
ring bonds :
  1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
  15-16 23-24 23-25 24-26 25-28 26-27 26-28 27-28
exact/norm bonds :
  2-23 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 21-34 23-24 23-25 24-26 25-28
  26-27 26-28 27-28 27-29 29-30 30-32
exact bonds :
  3-22 8-19 11-18 15-17 30-33
normalized bonds :
  1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

```

G1:O,S

```

Match level :
  1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
  12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
  21:CLASS 22:CLASS 23:Atom 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:CLASS
  30:CLASS 32:CLASS 33:CLASS 34:CLASS

```

* * * * * Welcome to STN International * * * * *

NEWS 1 Web Page URLs for STN Seminar Schedule - N. America
NEWS 2 "Ask CAS" for self-help around the clock
NEWS 3 SEP 09 CA/CAPlus records now contain indexing from 1907 to the present
NEWS 4 DEC 08 INPADOC: Legal Status data reloaded
NEWS 5 SEP 29 DISSABS now available on STN
NEWS 6 OCT 10 PCTFULL: Two new display fields added
NEWS 7 OCT 21 BIOSIS file reloaded and enhanced
NEWS 8 OCT 28 BIOSIS file segment of TOXCENTER reloaded and enhanced
NEWS 9 NOV 24 MSDS-CCOHS file reloaded
NEWS 10 DEC 08 CABA reloaded with left truncation
NEWS 11 DEC 08 IMS file names changed
NEWS 12 DEC 09 Experimental property data collected by CAS now available in REGISTRY
NEWS 13 DEC 09 STN Entry Date available for display in REGISTRY and CA/CAPlus
NEWS 14 DEC 17 DGENE: Two new display fields added
NEWS 15 DEC 18 BIOTECHNO no longer updated
NEWS 16 DEC 19 CROPU no longer updated; subscriber discount no longer available
NEWS 17 DEC 22 Additional INPI reactions and pre-1907 documents added to CAS databases
NEWS 18 DEC 22 IFIPAT/IFIUDB/IFICDB reloaded with new data and search fields
NEWS 19 DEC 22 ABI-INFORM now available on STN
NEWS 20 JAN 27 Source of Registration (SR) information in REGISTRY updated and searchable
NEWS 21 JAN 27 A new search aid, the Company Name Thesaurus, available in CA/CAPlus
NEWS 22 FEB 05 German (DE) application and patent publication number format changes
NEWS 23 MAR 03 MEDLINE and LMEDLINE reloaded
NEWS 24 MAR 03 MEDLINE file segment of TOXCENTER reloaded
NEWS 25 MAR 03 FRANCEPAT now available on STN
NEWS 26 MAR 29 Pharmaceutical Substances (PS) now available on STN
NEWS 27 MAR 29 WPIFV now available on STN
NEWS 28 MAR 29 No connect hour charges in WPIFV until May 1, 2004
NEWS 29 MAR 29 New monthly current-awareness alert (SDI) frequency in RAPRA

NEWS EXPRESS MARCH 5 CURRENT WINDOWS VERSION IS V7.00A, CURRENT MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP), AND CURRENT DISCOVER FILE IS DATED 3 MARCH 2004
NEWS HOURS STN Operating Hours Plus Help Desk Availability
NEWS INTER General Internet Information
NEWS LOGIN Welcome Banner and News Items
NEWS PHONE Direct Dial and Telecommunication Network Access to STN
NEWS WWW CAS World Wide Web Site (general information)

Enter NEWS followed by the item number or name to see news on that specific topic.

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* * * * * STN Columbus * * * * *

FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004

=> file reg

COST IN U.S. DOLLARS

SINCE FILE	TOTAL
ENTRY	SESSION
0.21	0.21

FULL ESTIMATED COST

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:

<http://www.cas.org/ONLINE/DBSS/registryss.html>

=>

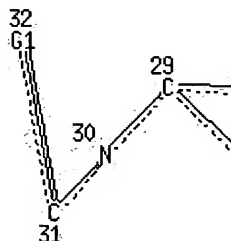
L1 STRUCTURE UPLOADED

=> d 11

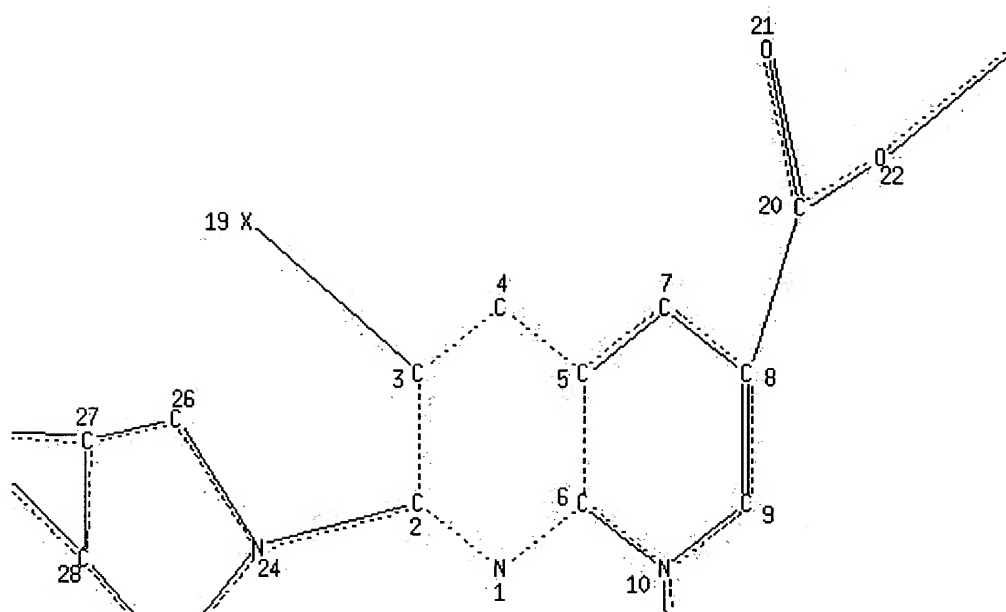
L1 HAS NO ANSWERS

L1 STR

0 33 S 34

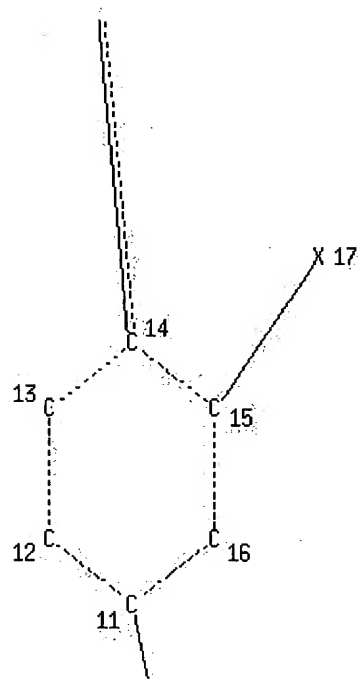
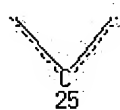


Page 1-A



Page 1-B

Page 1-C



Page 2-B



Page 3-B

VAR G1=33/34

NODE ATTRIBUTES:

NSPEC IS R AT 1

```

NSPEC  IS R      AT  2
NSPEC  IS R      AT  3
NSPEC  IS R      AT  4
NSPEC  IS R      AT  5
NSPEC  IS R      AT  6
NSPEC  IS R      AT  7
NSPEC  IS R      AT  8
NSPEC  IS R      AT  9
NSPEC  IS R      AT 10
NSPEC  IS R      AT 11
NSPEC  IS R      AT 12
NSPEC  IS R      AT 13
NSPEC  IS R      AT 14
NSPEC  IS R      AT 15
NSPEC  IS R      AT 16
NSPEC  IS C      AT 17
NSPEC  IS C      AT 18
NSPEC  IS C      AT 19
NSPEC  IS C      AT 20
NSPEC  IS C      AT 21
NSPEC  IS C      AT 22
NSPEC  IS RC     AT 23
NSPEC  IS R      AT 24
NSPEC  IS R      AT 25
NSPEC  IS R      AT 26
NSPEC  IS R      AT 27
NSPEC  IS R      AT 28
NSPEC  IS R      AT 29
NSPEC  IS C      AT 30
NSPEC  IS C      AT 31
NSPEC  IS C      AT 32
DEFAULT MLEVEL IS ATOM
MLEVEL  IS CLASS AT 17 18 19 20 21 22 23 30 31 33 34
DEFAULT ECLEVEL IS LIMITED

```

```

GRAPH ATTRIBUTES:
RSPEC I
NUMBER OF NODES IS 34

```

```

STEREO ATTRIBUTES: NONE

```

```

=> s 11
SAMPLE SEARCH INITIATED 12:15:55 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED - 0 TO ITERATE

```

```

100.0% PROCESSED          0 ITERATIONS                      0 ANSWERS
SEARCH TIME: 00.00.01

```

```

FULL FILE PROJECTIONS:  ONLINE  **COMPLETE**
                        BATCH   **COMPLETE**
PROJECTED ITERATIONS:   0 TO      0
PROJECTED ANSWERS:      0 TO      0

```

```

L2          0 SEA SSS SAM L1

```

```

=> s 11 full
THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
FULL SEARCH INITIATED 12:15:59 FILE 'REGISTRY'

```

FULL SCREEN SEARCH COMPLETED - 35 TO ITERATE

100.0% PROCESSED 35 ITERATIONS 9 ANSWERS
SEARCH TIME: 00.00.01

L3 9 SEA SSS FUL L1

=> file hcaplus

COST IN U.S. DOLLARS	SINCE FILE ENTRY	TOTAL SESSION
FULL ESTIMATED COST	157.94	158.15

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 13/prep

10 L3
3128003 PREP/RL
L4 8 L3/PREP
(L3 (L) PREP/RL)

=> file reg

COST IN U.S. DOLLARS	SINCE FILE ENTRY	TOTAL SESSION
FULL ESTIMATED COST	2.36	160.51

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when

conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=>

L5 STRUCTURE UPLOADED

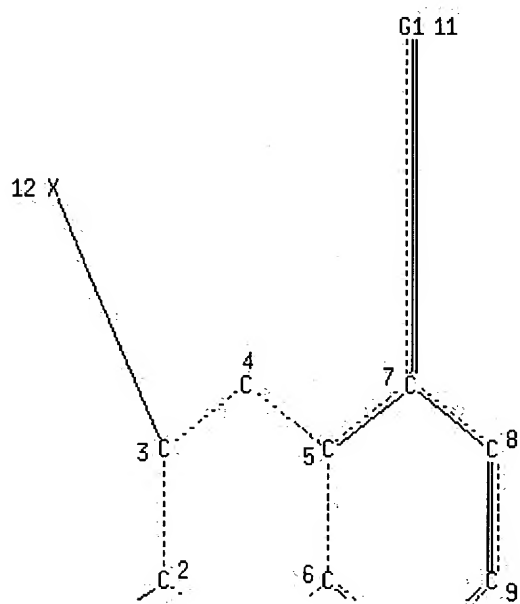
=> d 15

L5 HAS NO ANSWERS

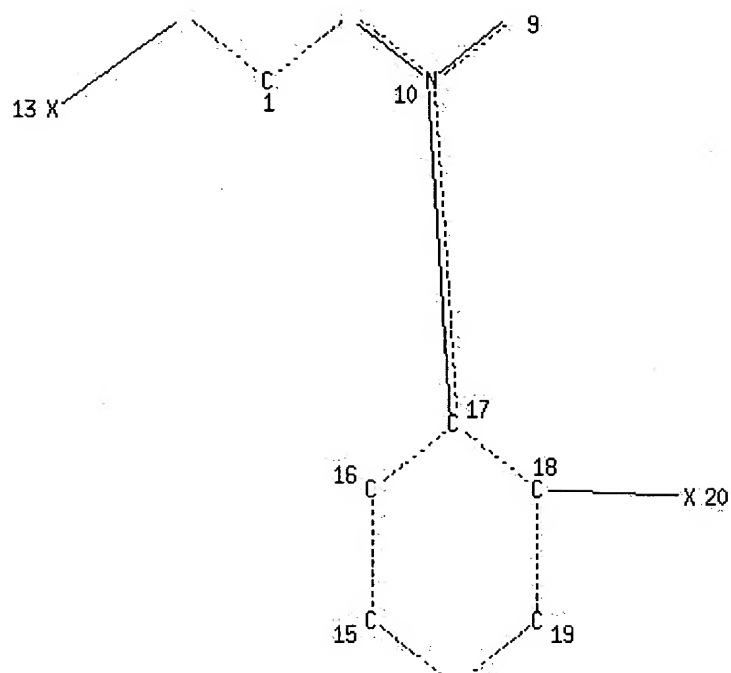
L5 STR

0 22 S 23

Page 1-A



Page 1-B



Page 2-B



Page 3-B

VAR G1=22/23

NODE ATTRIBUTES:

NSPEC	IS R	AT	1
NSPEC	IS R	AT	2
NSPEC	IS R	AT	3
NSPEC	IS R	AT	4
NSPEC	IS R	AT	5
NSPEC	IS R	AT	6
NSPEC	IS R	AT	7
NSPEC	IS R	AT	8
NSPEC	IS R	AT	9
NSPEC	IS R	AT	10
NSPEC	IS C	AT	11
NSPEC	IS C	AT	12
NSPEC	IS C	AT	13
NSPEC	IS R	AT	14
NSPEC	IS R	AT	15
NSPEC	IS R	AT	16
NSPEC	IS R	AT	17
NSPEC	IS R	AT	18
NSPEC	IS R	AT	19
NSPEC	IS C	AT	20
NSPEC	IS C	AT	21

DEFAULT MLEVEL IS ATOM

MLEVEL IS CLASS AT 12 13 20 21 22 23

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 23

STEREO ATTRIBUTES: NONE

=> s 15

SAMPLE SEARCH INITIATED 12:18:16 FILE 'REGISTRY'

SAMPLE SCREEN SEARCH COMPLETED - 135 TO ITERATE

100.0% PROCESSED 135 ITERATIONS

10 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**

BATCH **COMPLETE**

PROJECTED ITERATIONS: 2003 TO 3397

PROJECTED ANSWERS: 11 TO 389

L6 10 SEA SSS SAM L5

=> s 15 full

THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS

DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y

FULL SEARCH INITIATED 12:18:21 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED - 2864 TO ITERATE

100.0% PROCESSED 2864 ITERATIONS

147 ANSWERS

SEARCH TIME: 00.00.01

L7 147 SEA SSS FUL L5

=> file hcaplus

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

156.68

317.19

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14

FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 17/rct

110 L7
2608101 RCT/RL
L8 97 L7/RCT
(L7 (L) RCT/RL)

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED
L2 0 S L1
L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
L6 10 S L5
L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT

=> s 18 and 14

L9 2 L8 AND L4

=> d 19, ibib abs hitstr, 1-2

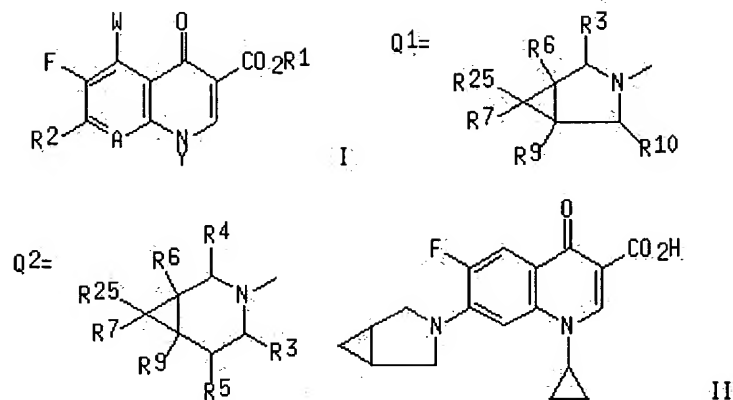
L9 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
ACCESSION NUMBER:	1993:517227 HCAPLUS
DOCUMENT NUMBER:	119:117227
TITLE:	Preparation of azabicycloalkylquinolones and -naphthyridinones as antibacterials
INVENTOR(S):	Brighty, Katherine E.
PATENT ASSIGNEE(S):	Pfizer Inc., USA
SOURCE:	U.S., 42 pp. Cont.-in-part of U.S. Ser. No. 551,212, abandoned.
	CODEN: USXXAM
DOCUMENT TYPE:	Patent
LANGUAGE:	English
FAMILY ACC. NUM. COUNT:	1
<u>PATENT INFORMATION:</u>	

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5164402	A	19921117	US 1991-650835	19910204
US 5229396	A	19930720	US 1992-919477	19920724
US 5266569	A	19931130	US 1993-12202	19930202
US 5391763	A	19950221	US 1993-88999	19930826
<u>PRIORITY APPLN. INFO.:</u>			US 1990-551212	19900711
			US 1991-650835	19910204
			US 1992-919477	19920724
			US 1993-12202	19930202

OTHER SOURCE(S):
GI

MARPAT 119:117227



AB Title compds. [I; R1 = H, alkyl, pharmaceutically acceptable cation; Y = Et, Me3C, vinyl cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H34; W = F, Cl, Br, alkyl, alkoxy, (methyl)amino; A = CH, CCl, C(OMe), CMe, CCN, N; AY = atoms to form a (0-or double bond-contg.) (substituted) 5-6 membered ring; R2 = Q1, Q2; R3, R4, R5, R6, R7, R9 = H, Me, CH2NH2, CH2NHMe, CH2NHet; R5, R6, R1, R9 may also = NH2, NHMe, NHet; ≤3 of R3, R4, R6, R7, R9, R10, R25 ≠ H; if 3 of these ≠ H, ≥1 of them = Me], were prepd. as antibacterials (no data). Thus, 3-azabicyclo[3.1.0]hexane hydrochloride was heated with 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinolinecarboxylic acid and Et3N in MgSO to give title compd. II.

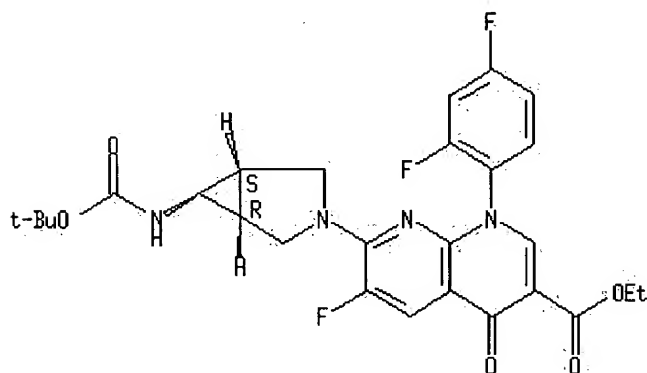
IT 134575-66-9P 134575-70-5P 134575-81-8P

RL: SPN (Synthetic preparation); PREP (Preparation)
(prepn. of, as intermediate for antibacterial)

RN 134575-66-9 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1α,5α,6α)- (9CI) (CA INDEX NAME)

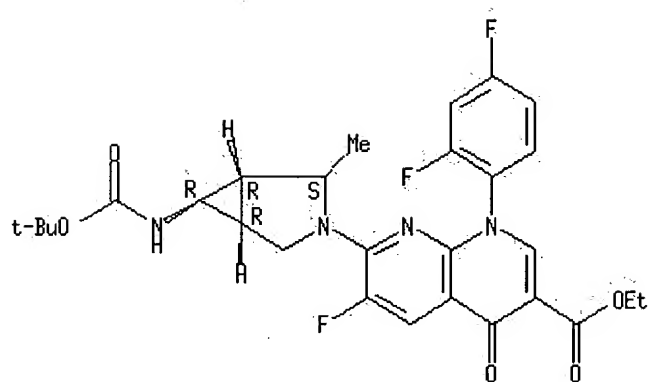
Relative stereochemistry.



RN 134575-70-5 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-2-methyl-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1α,2β,5α,6.alpha.)- (9CI) (CA INDEX NAME)

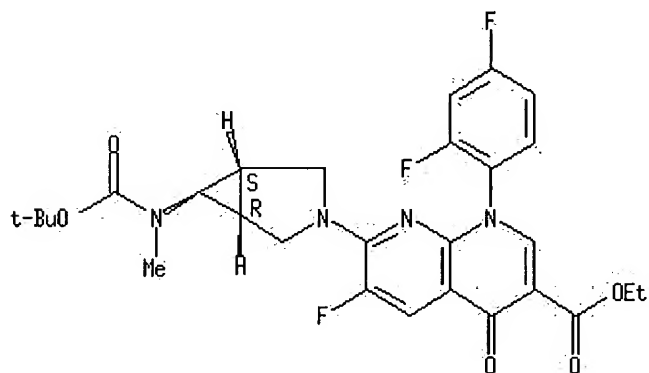
Relative stereochemistry.



RN 134575-81-8 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[[[(1,1-dimethylethoxy)carbonyl]methylamino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.

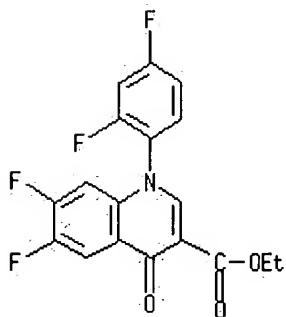


IT 108138-17-6

RL: RCT (Reactant); RACT (Reactant or reagent)
(reaction of, in prepn. of antibacterial)

RN 108138-17-6 HCAPLUS

CN 3-Quinolinecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



L9 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text Citing References

ACCESSION NUMBER: 1991:632216 HCAPLUS
DOCUMENT NUMBER: 115:232216

TITLE: Preparation of 7-(azabicycloalkyl)quinolone- and
-naphthyridonecarboxylates as antibacterials
INVENTOR(S): Brighty, Katherine Elizabeth
PATENT ASSIGNEE(S): Pfizer Inc., USA
SOURCE: Eur. Pat. Appl., 73 pp.
CODEN: EPXXDW
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 413455	A2	19910220	EP 1990-308331	19900730
EP 413455	A3	19911009		
EP 413455	B1	19950621		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE				
WO 9102526	A1	19910307	WO 1989-US3489	19890816
W: FI, HU, NO, SU, US				
HU 59919	A2	19920728	HU 1992-460	19890816
HU 219403	B	20010428		
RU 2049777	C1	19951210	RU 1989-5011662	19890816
ES 2074131	T3	19950901	ES 1990-308331	19900730
IL 95331	A1	19950731	IL 1990-95331	19900809
CA 2023217	AA	19910217	CA 1990-2023217	19900814
CA 2023217	C	19961210		
PL 166381	B1	19950531	PL 1990-286484	19900814
AU 9061042	A1	19910221	AU 1990-61042	19900815
AU 623801	B2	19920521		
CN 1049501	A	19910227	CN 1990-106794	19900815
CN 1025192	B	19940629		
DD 298399	A5	19920220	DD 1990-343474	19900815
ZA 9006450	A	19920325	ZA 1990-6450	19900815
JP 03086875	A2	19910411	JP 1990-216461	19900816
JP 07002734	B4	19950118		
CZ 281127	B6	19960612	CZ 1990-4027	19900816
NO 9200599	A	19920414	NO 1992-599	19920214
JP 07149758	A2	19950613	JP 1994-157008	19940708
JP 08019099	B4	19960228		
FI 9604520	A	19961111	FI 1996-4520	19961111
PRIORITY APPLN. INFO.:			WO 1989-US3489	A 19890816
			FI 1992-632	A 19920214

OTHER SOURCE(S): MARPAT 115:232216

GI For diagram(s), see printed CA Issue.

AB Title compds. [I; R1 = H, alkyl, cation; Y = Et, Me3C, H2C:CH cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H3; W = H, F, Cl, Br, alkyl, alkoxy, amino, aminomethyl; A = CH, CF, CCl, COMe, CMe, CCN, N; AY = atoms to form a 5- or 6-membered ring, optionally contg. O or a double bond and optionally substituted by Me or :CH2; R2 = (Me-, H2NCH2-, MeNHCH2-, EtNHCH2-, etc. substituted) Q1, Q2], were prepd. as antibacterials (no data). Thus, a mixt. of 3-azabicyclo[3.1.0]hexane hydrochloride, 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, Et3N, and Me2SO was heated 18 h to give title compd. II.

IT 134575-66-9P 134575-70-5P 134575-81-8P

RL: SPN (Synthetic preparation); PREP (Preparation)

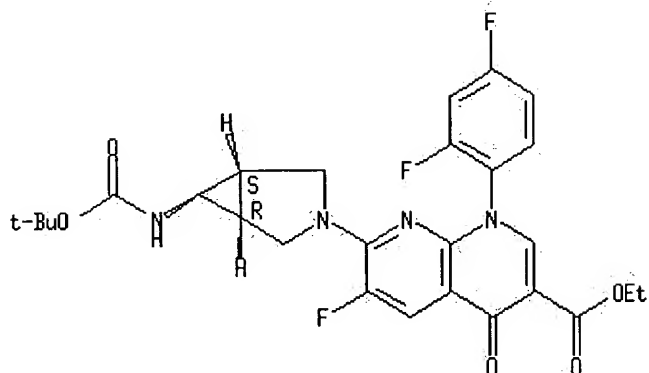
(prepn. of, as intermediate for (azabicycloalkyl)quinolone)

RN 134575-66-9 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[[[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)-(9CI) (CA

INDEX NAME)

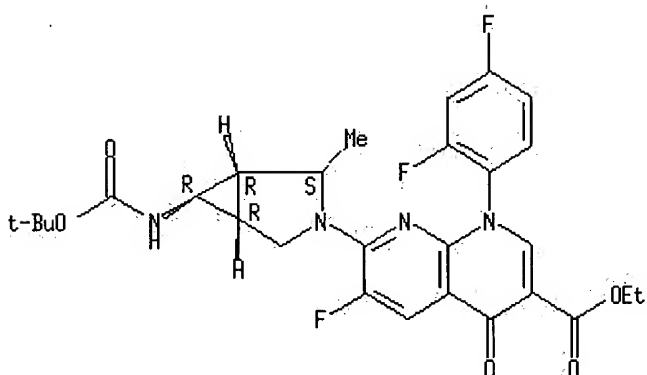
Relative stereochemistry.



RN 134575-70-5 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[[[(1,1-dimethylethoxy)carbonyl]amino]-2-methyl-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,2 β ,5 α ,6.alpha.)- (9CI) (CA INDEX NAME)

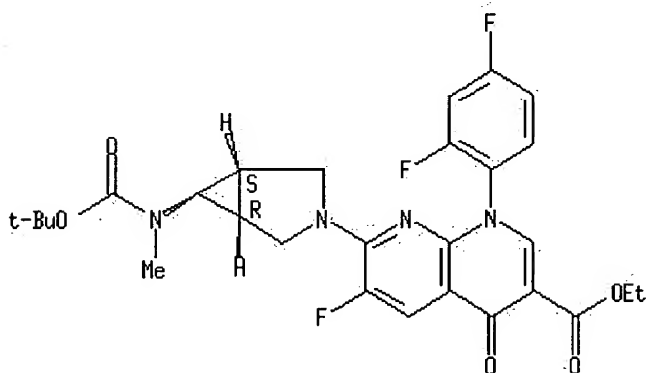
Relative stereochemistry.



RN 134575-81-8 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[[[(1,1-dimethylethoxy)carbonyl]methylamino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.

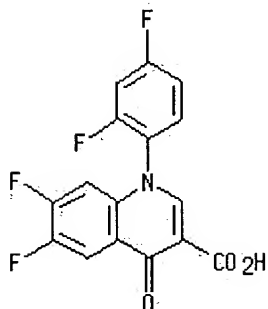


IT 103995-01-3 108138-17-6

RL: RCT (Reactant); RACT (Reactant or reagent)
(reaction of, in prepn. of (azabicycloalkyl)quinolone antibacterial)

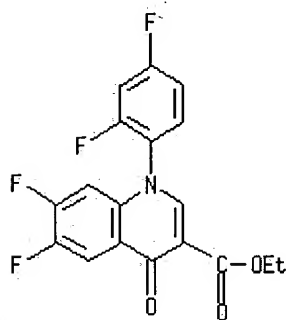
RN 103995-01-3 HCAPLUS

CN 3-Quinolonecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo- (9CI) (CA INDEX NAME)



RN 108138-17-6 HCAPLUS

CN 3-Quinolonecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



=> file caold

COST IN U.S. DOLLARS

SINCE FILE	TOTAL
ENTRY	SESSION

FULL ESTIMATED COST

14.23	331.42
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DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE	TOTAL
ENTRY	SESSION

CA SUBSCRIBER PRICE

-1.39	-1.39
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FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

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FILE COVERS 1907-1966

FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED

L6 10 S L5

L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT

L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

=> s l3 and l7

0 L3

0 L7

L10 0 L3 AND L7

=> file reg

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	ENTRY	SESSION
FULL ESTIMATED COST	0.42	331.84
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-1.39

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more

information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

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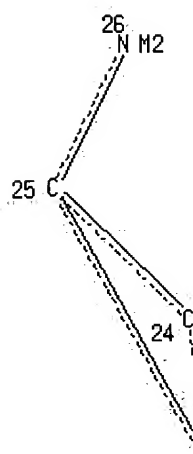
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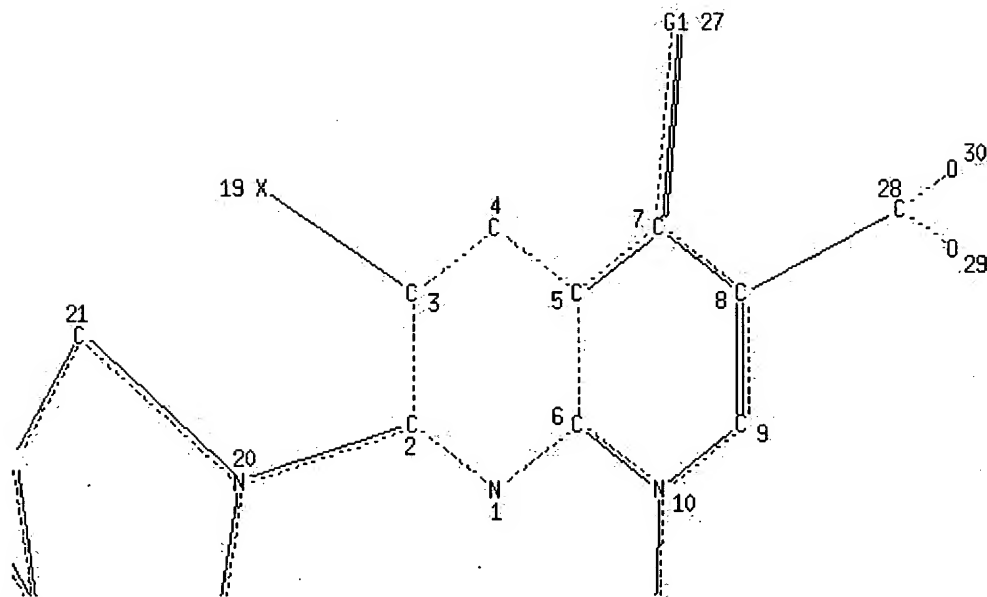
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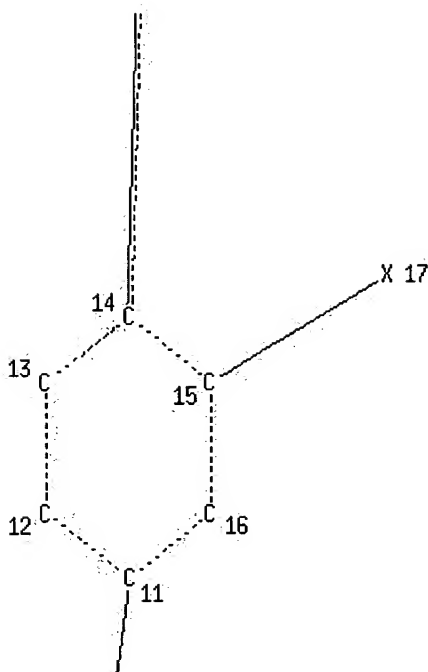
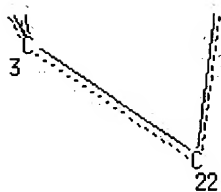
Page 1-A



Page 1-B

2

Page 2-A



Page 2-B



Page 3-B

VAR G1=31/32

NODE ATTRIBUTES:

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 DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC 11 10
 NUMBER OF NODES IS 32

STEREO ATTRIBUTES: NONE

=> s l11

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 SAMPLE SCREEN SEARCH COMPLETED - 6 TO ITERATE

100.0% PROCESSED 6 ITERATIONS 1 ANSWERS
 SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 6 TO 266
 PROJECTED ANSWERS: 1 TO 80

L12 1 SEA SSS SAM L11

=> s l11 full

THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:23:40 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 114 TO ITERATE

100.0% PROCESSED 114 ITERATIONS 21 ANSWERS
 SEARCH TIME: 00.00.01

L13 21 SEA SSS FUL L11

=> file hcaplus

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	157.52	489.36

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-1.39

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 113

L14 793 L13

=> s 113/prep

793 L13
3128003 PREP/RL
L15 27 L13/PREP
(L13 (L) PREP/RL)

=> file reg

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	2.36	491.72
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	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-1.39

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> e methanesulfonic acid

E1 1 METHANESULFONATOTHIAZOLE/BI
E2 43390 METHANESULFONIC/BI
E3 0 --> METHANESULFONIC ACID/BI
E4 38 METHANESULFONIMID/BI
E5 3 METHANESULFONIMIDAMID/BI
E6 3 METHANESULFONIMIDAMIDATO/BI
E7 33 METHANESULFONIMIDAMIDE/BI

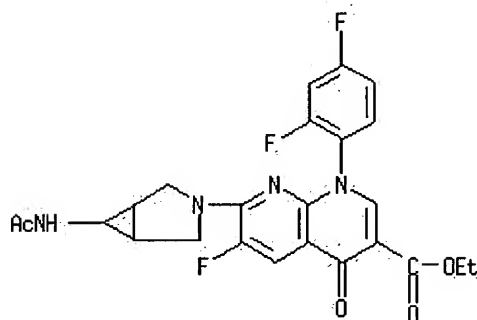
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 E9 1 METHANESULFONIMIDATO/BI
 E10 3 METHANESULFONIMIDE/BI
 E11 37 METHANESULFONIMIDIC/BI
 E12 35 METHANESULFONIMIDO/BI

=> e methanesulfonic acid/cn

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 E2 1 METHANESULFONATE SULFONATASE; MSUD (MESORHIZOBIUM LOTI STRAIN MAFF303099 GENE MLR5216)/CN
 E3 1 --> METHANESULFONIC ACID/CN
 E4 1 METHANESULFONIC ACID ((5R)-3-(3-FLUORO-4-(TETRAHYDROTHIOPYRAN-4-YL)PHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN
 E5 1 METHANESULFONIC ACID ((5R)-3-(4-((1,4-DIBENZYLPIPERAZIN-2-YL)METHYL)ETHYLAMINO)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN
 E6 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-YL)-3,5-DIFLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN
 E7 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-YL)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN
 E8 1 METHANESULFONIC ACID (1R,2R)-2-(4-(6-TRIFLUOROMETHYLBENZO(B)THIOPHEN-3-YL)PIPERAZIN-1-YLMETHYL)CYCLOPROPYLMETHYL ESTER/CN
 E9 1 METHANESULFONIC ACID (2-(2-AZIDOETHYLTHIO)ETHYL) ESTER/CN
 E10 1 METHANESULFONIC ACID (2-(PYRIDIN-2-YL)-3-(QUINOLIN-4-YL)-5,6-DIHYDRO-4H-PYRROLO(1,2-B)PYRAZOL-6-YL)METHYL ESTER/CN
 E11 1 METHANESULFONIC ACID (2S)-TERT-BUTOXYCARBONYLAMINO-(1S)-(2-(1,3-DIOXAN-2-YLETHYL)-3-(3-FLUOROPHENYL)PROPYL ESTER/CN
 E12 1 METHANESULFONIC ACID (3-(4-BROMO-3-FLUOROPHENYL)-4,5-DIHYDROISOXAZOL-5-YL)METHYL ESTER/CN

=> d 13

L3 ANSWER 1 OF 9 REGISTRY COPYRIGHT 2004 ACS on STN
 RN 323575-31-1 REGISTRY
 CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)
 FS 3D CONCORD
 MF C24 H21 F3 N4 O4
 SR CA
 LC STN Files: CA, CAPLUS, CASREACT, USPATFULL



PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

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(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED

L6 10 S L5

L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT

L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED

L12 1 S L11

L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13

L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

E METHANESULFONIC ACID

E METHANESULFONIC ACID/CN

=> e methanesulfonic acid/cn

E1 1 METHANESULFONATE SULFONATASE MSUD (PSEUDOMONAS AERUGINOSA STRAIN PAO1 GENE MSUD)/CN

E2 1 METHANESULFONATE SULFONATASE; MSUD (MESORHIZOBIUM LOTI STRAIN MAFF303099 GENE MLR5216)/CN

E3 1 --> METHANESULFONIC ACID/CN

E4 1 METHANESULFONIC ACID ((5R)-3-(3-FLUORO-4-(TETRAHYDROTHIOPYRAN-4-YL)PHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN

E5 1 METHANESULFONIC ACID ((5R)-3-(4-((1,4-DIBENZYLPIPERAZIN-2-YL)METHYL)ETHYLAMINO)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN

E6 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-YL)-3,5-DIFLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN

E7 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-YL)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL)METHYL ESTER/CN

E8 1 METHANESULFONIC ACID (1R,2R)-2-(4-(6-TRIFLUOROMETHYLBENZO(B)THIOPHEN-3-YL)PIPERAZIN-1-YLMETHYL)CYCLOPROPYLMETHYL ESTER/CN

E9 1 METHANESULFONIC ACID (2-(2-AZIDOETHYLTHIO)ETHYL) ESTER/CN

E10 1 METHANESULFONIC ACID (2-(PYRIDIN-2-YL)-3-(QUINOLIN-4-YL)-5,6

E11 1 -DIHYDRO-4H-PYRROLO(1,2-B)PYRAZOL-6-YL) METHYL ESTER/CN
 METHANESULFONIC ACID (2S)-TERT-BUTOXYCARBONYLAMINO-(1S)-(2-(
 1,3)DIOXAN-2-YLETHYL)-3-(3-FLUOROPHENYL) PROPYL ESTER/CN
 E12 1 METHANESULFONIC ACID (3-(4-BROMO-3-FLUOROPHENYL)-4,5-DIHYDRO
 ISOXAZOL-5-YL) METHYL ESTER/CN

=> s e3

L16 1 "METHANESULFONIC ACID"/CN

=> d l16

L16 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2004 ACS on STN

RN 75-75-2 REGISTRY

CN **Methanesulfonic acid (8CI, 9CI)** (CA INDEX NAME)

OTHER NAMES:

CN MCAT 1201

CN Methylsulfonic acid

CN NSC 3718

FS 3D CONCORD

DR 125756-91-4, 98527-29-8, 115449-98-4, 62203-24-1, 87128-90-3, 44209-64-5,
 44209-72-5

MF C H4 O3 S

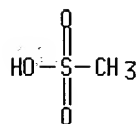
CI COM

LC STN Files: AGRICOLA, ANABSTR, BEILSTEIN*, BIOBUSINESS, BIOSIS,
 BIOTECHNO, CA, CANCERLIT, CAOLD, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS,
 CHEMINFORMRX, CHEMLIST, CIN, CSCHM, DETHERM*, DIPPR*, EMBASE,
 ENCOMPLIT, ENCOMPLIT2, ENCOMPAT, ENCOMPAT2, GMELIN*, HODOC*, HSDB*,
 IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK*, MSDS-OHS, NIOSHTIC,
 PDLCOM*, PIRA, PROMT, RTECS*, SPECINFO, SYNTHLINE, TOXCENTER, ULIDAT,
 USPAT2, USPATFULL, VTB

(*File contains numerically searchable property data)

Other Sources: DSL**, EINECS**, TSCA**

(**Enter CHEMLIST File for up-to-date regulatory information)



PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

4363 REFERENCES IN FILE CA (1907 TO DATE)

135 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA

4372 REFERENCES IN FILE CAPLUS (1907 TO DATE)

21 REFERENCES IN FILE CAOLD (PRIOR TO 1967)

=>

L17 STRUCTURE UPLOADED

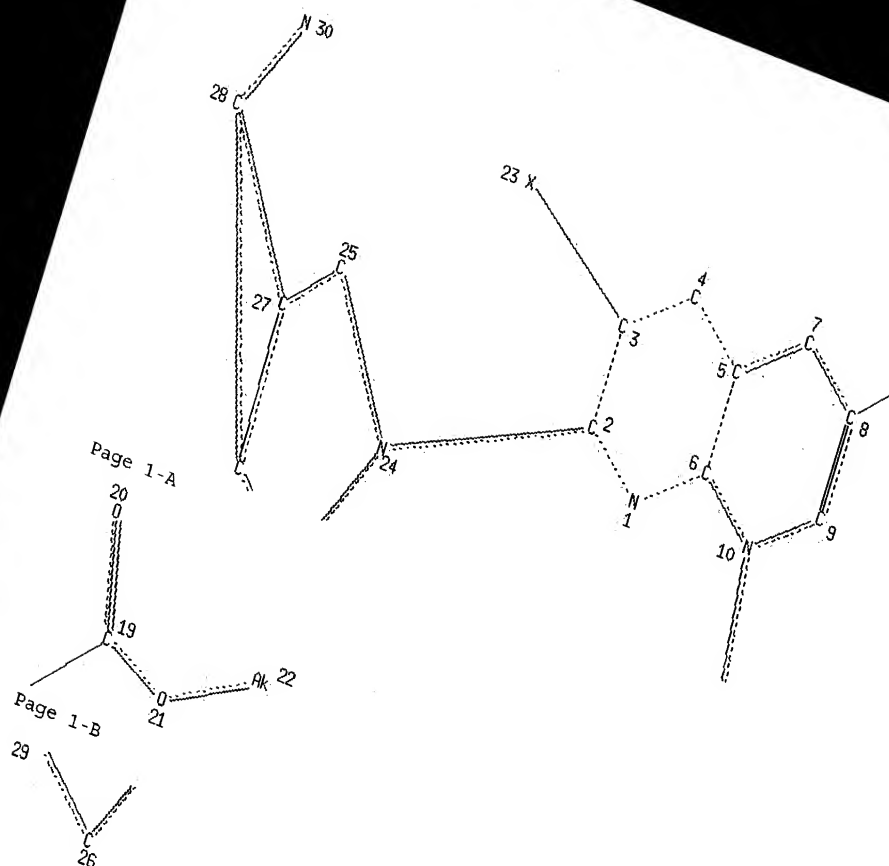
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L18 STRUCTURE UPLOADED

=> d l18

L18 HAS NO ANSWERS

L18 STR



X 17

16

Page 2-B

18 X

Page 3-A

NODE ATTRIBUTES:

NSPEC	IS R	AT	1
NSPEC	IS R	AT	2
NSPEC	IS R	AT	3
NSPEC	IS R	AT	4
NSPEC	IS R	AT	5
NSPEC	IS R	AT	6
NSPEC	IS R	AT	7
NSPEC	IS R	AT	8
NSPEC	IS R	AT	9
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NSPEC	IS R	AT	11
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NSPEC	IS R	AT	13
NSPEC	IS R	AT	14
NSPEC	IS R	AT	15
NSPEC	IS R	AT	16
NSPEC	IS C	AT	17
NSPEC	IS C	AT	18
NSPEC	IS C	AT	19
NSPEC	IS C	AT	20
NSPEC	IS C	AT	21
NSPEC	IS C	AT	22
NSPEC	IS C	AT	23
NSPEC	IS R	AT	24
NSPEC	IS R	AT	25
NSPEC	IS R	AT	26
NSPEC	IS R	AT	27
NSPEC	IS R	AT	28
NSPEC	IS R	AT	29
NSPEC	IS C	AT	30

DEFAULT MLEVEL IS ATOM

MLEVEL IS CLASS AT 17 18 19 20 21 22 23 30

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 30

STEREO ATTRIBUTES: NONE

=> s l18/rct

QUALIFICATION NOT VALID FOR L18

Field code qualifications can only be applied to text

terms.

=> file hcaplus

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	14.69	506.41
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-1.39

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004
 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 118/rct

SEARCH PROFILE NOT SUPPORTED FOR AUTOMATED SEARCH AND CROSSOVER
 The search profile contains L-numbers or saved item names that include chemical substance terms, chemical structures, or structure screen sets. If you are in a single file environment using the CA file (CA, HCA, ZCA, CAPLUS, HCAPLUS, ZCAPLUS), enter [HELP FIRST](#) at an arrow prompt (=>) for information about the REGISTRY automated search and crossover feature. REGISTRY supports the following search profiles:

Example 1:

```
=> ACT SCRSTR/Q
L3          STR
L4          SCR 2127
L5          QUE  L3 NOT L4
```

These searches are supported:

```
S  L5/REG
S  SCRSTR/Q/REG
S  (L3 NOT L4)/REG
```

These searches are not supported:

```
S  L5
S  SCRSTR/Q
```

Example 2:

```
=> ACT SCRSTR2/Q
```


L6 STR
 L7 SCR 2127
 L8 QUE L6
 L9 QUE L7
 L10 QUE L8 NOT L9

This search is supported:
 S (L6 NOT L7)/REG

These searches are not supported:

S L10
 S L10/REG
 S SCRSTR2/Q
 S SCRSTR2/Q/REG
 S L8 NOT L9
 S (L8 NOT L9)/REG

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
 L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
 L12 1 S L11
 L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13
 L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

E METHANESULFONIC ACID
 E METHANESULFONIC ACID/CN
 E METHANESULFONIC ACID/CN
 L16 1 S E3
 L17 STRUCTURE UPLOADED
 L18 STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

=> file reg		
COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	2.36	508.77
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-1.39

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
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Property values tagged with IC are from the ZIC/VINITI data file
 provided by InfoChem.

STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when
 conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more
 information enter HELP PROP at an arrow prompt in the file or refer
 to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> s 117
 SAMPLE SEARCH INITIATED 12:33:58 FILE 'REGISTRY'
 SAMPLE SCREEN SEARCH COMPLETED - 15057 TO ITERATE

6.6% PROCESSED 1000 ITERATIONS 44 ANSWERS
 INCOMPLETE SEARCH (SYSTEM LIMIT EXCEEDED)
 SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 293795 TO 308485
 PROJECTED ANSWERS: 11706 TO 14794

L19 44 SEA SSS SAM L17

=> s 118 full
 THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:34:04 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 163 TO ITERATE

100.0% PROCESSED 163 ITERATIONS 17 ANSWERS
 SEARCH TIME: 00.00.01

L20 17 SEA SSS FUL L18

=> s 119 full
 THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS

DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:34:13 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 301821 TO ITERATE

100.0% PROCESSED 301821 ITERATIONS
 SEARCH TIME: 00.00.04

15041 ANSWERS

L21 15041 SEA SSS FUL L17

=> file hcaplus

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

310.42

819.19

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE

TOTAL

ENTRY

SESSION

CA SUBSCRIBER PRICE

0.00

-1.39

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004

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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14

FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s l21/rct

19281 L21

2608101 RCT/RL

L22 2087 L21/RCT

(L21 (L) RCT/RL)

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
 L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
 L12 1 S L11
 L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13
 L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

E METHANESULFONIC ACID
 E METHANESULFONIC ACID/CN
 E METHANESULFONIC ACID/CN

L16 1 S E3
 L17 STRUCTURE UPLOADED
 L18 STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004

L19 44 S L17
 L20 17 S L18 FULL
 L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004

L22 2087 S L21/RCT

=> s l22 and l15

L23 5 L22 AND L15

=> d l23, ibib abs hitstr, 1-5

L23 ANSWER 1 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

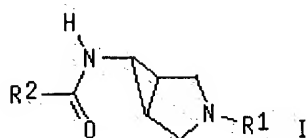
Full Text	Citing References
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ACCESSION NUMBER: 2001:91540 HCAPLUS
 DOCUMENT NUMBER: 134:147591
 TITLE: Preparation of trovafloxacin
 INVENTOR(S): Chiu, Charles K.; Wint, Lewin T.
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: U.S., 7 pp.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	-----	-----	-----	-----

US 6184380	B1	20010206	US 1999-236737	19990125
US 2002095043	A1	20020718	US 2002-87756	20020304
PRIORITY APPLN. INFO.:			US 1998-71601P	P 19980116
			US 1999-236737	A3 19990125
			US 2000-718324	A3 20001122

OTHER SOURCE(S): CASREACT 134:147591; MARPAT 134:147591
GI



AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT 323575-32-2P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (prepn. of trovafloxacin)

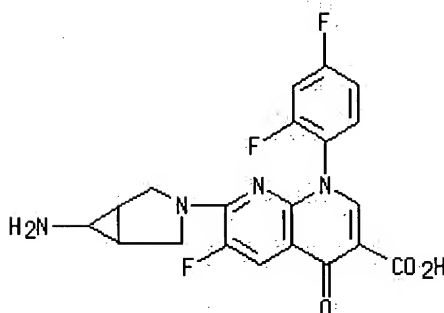
RN 323575-32-2 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 308353-09-5

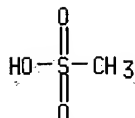
CMF C20 H15 F3 N4 O3



CM 2

CRN 75-75-2

CMF C H4 O3 S



REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS

Double Potency

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 2 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
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ACCESSION NUMBER: 2000:307680 HCAPLUS
 DOCUMENT NUMBER: 133:222629
 TITLE: Synthesis of trovafloxacin using various
 (1 α ,5 α ,6 α)-3-azabicyclo[3.1.0]hexane
 derivatives
 AUTHOR(S): Norris, Timothy; Braish, Tamim F.; Butters, Michael;
 DeVries, Keith M.; Hawkins, Joel M.; Massett, Stephen
 S.; Rose, Peter R.; Santafianos, Dinos; Sklavounos,
 Constantine
 CORPORATE SOURCE: Pfizer Central Research Laboratories, Groton, CT,
 06340, USA
 SOURCE: Perkin 1 (2000), (10), 1615-1622
 CODEN: PERKF9
 PUBLISHER: Royal Society of Chemistry
 DOCUMENT TYPE: Journal
 LANGUAGE: English
 OTHER SOURCE(S): CASREACT 133:222629
 GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB Trovafloxacin, a novel broad spectrum antibacterial, contains the unusual
 (1 α ,5 α ,6 α)-3-azabicyclo[3.1.0]hexane ring system. The
 prototype of the industrial synthesis of this ring system and possible
 mechanistic pathways to exclusive formation of the exo or 6 α -nitro
 deriv. I are described, which leads to the key 6 α -nitro-3-
 azabicyclo[3.1.0]hexane intermediate [II; R1 = NO₂, R2 = Bn (III)]. The
 synthesis of II (R1 = NH₂, R2 = H) and useful protected exo 6-amino
 derivs. II (R1 = BOCNH, PHCH:N; R2 = H) follows from III. These can be
 coupled with the 7-chloronaphthyridone to yield protected trovafloxacin
 compds. IV [R3 = BOCNH, NH₂, PHCH:N] in good yield. Removal of protecting
 groups from IV with methanesulfonic acid yields trovafloxacin mesylate
 from which the trovafloxacin zwitterion can be liberated with base
 treatment. The zwitterion can also be prepd. directly from the tosylate
 salt of II (R1 = NH₂, R2 = H) and naphthyridone-2-carboxylic acid V.

IT 147059-75-4P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP
 (Preparation); RACT (Reactant or reagent)
 (stereoselective prepn of antibacterial agent trovafloxacin)

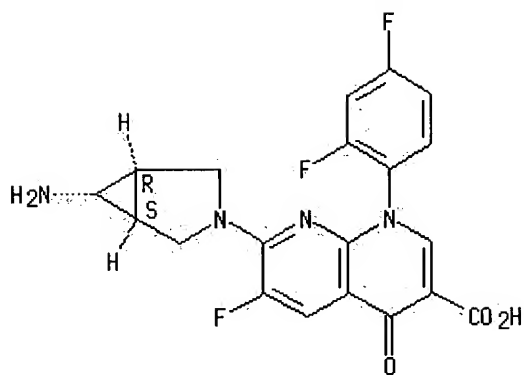
RN 147059-75-4 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-
 yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 (1 α ,5 α ,6 α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 147059-72-1
 CMF C20 H15 F3 N4 O3

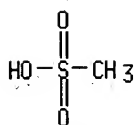
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



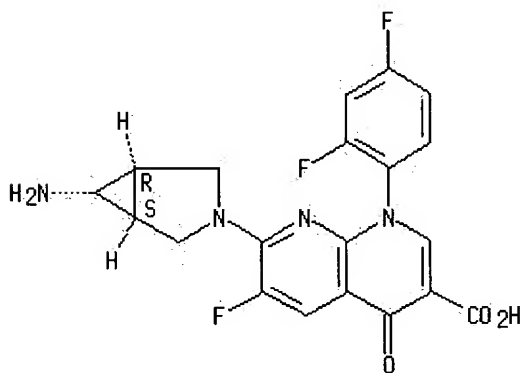
IT 147059-72-1P

RL: SPN (Synthetic preparation); **PREP (Preparation)**
 (stereoselective prepn of antibacterial agent trovafloxacin)

RN 147059-72-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT:

13

THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 3 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text Citing
 References

ACCESSION NUMBER:

2000:84387 HCAPLUS

DOCUMENT NUMBER:

132:122609

TITLE:

Preparation of trovafloxacin and analogs

INVENTOR(S):

Norris, Timothy

PATENT ASSIGNEE(S):

Pfizer Products Inc., USA

SOURCE:

Eur. Pat. Appl., 16 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1.
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 976749	A1	20000202	EP 1999-305577	19990714
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO				
US 6114531	A	20000905	US 1999-324385	19990602
JP 2000053646	A2	20000222	JP 1999-210179	19990726
CA 2278845	C	20030708	CA 1999-2278845	19990726
AU 9941169	A1	20000217	AU 1999-41169	19990727
KR 2000012002	A	20000225	KR 1999-30560	19990727
BR 9903003	A	20000321	BR 1999-3003	19990727
CN 1247865	A	20000322	CN 1999-119527	19990727
ZA 9904814	A	20010129	ZA 1999-4814	19990727
RU 2167867	C2	20010527	RU 1999-116268	19990727
MX 9907034	A	20000228	MX 1999-7034	19990728

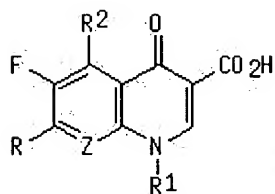
PRIORITY APPLN. INFO.:

US 1998-94440P P 19980728

OTHER SOURCE(S):

CASREACT 132:122609; MARPAT 132:122609

GI



I

AB Title compds. [I; R = H₂N(CH₂)_nZ₁; R₁ = Et, CMe₃, cyclopropyl, etc.; R₂ = H, F, alkyl, alkoxy, etc.; Z = CH, CF, CR₃, N, etc.; R₁R₃ = atoms to complete a ring; Z₁ = 1-aza(bi)cycloalkylene; n = 0 or 1] were prep'd. by condensation of I (R = halo) with an acid salt of H₂N(CH₂)_nZ₁H.

IT 147059-72-1P, Trovafloxacin

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP

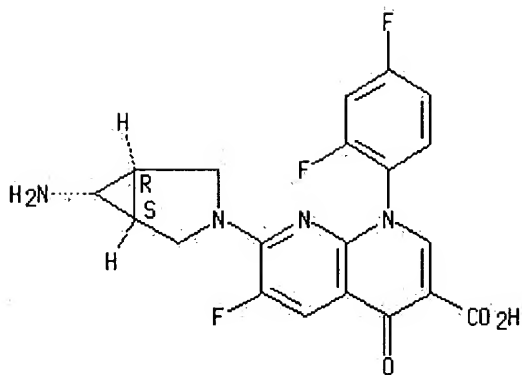
(Preparation)

(prepn. of trovafloxacin and analogs)

RN 147059-72-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



IT 256369-38-7

RL: RCT (Reactant); RACT (Reactant or reagent)
(prepn. of trovafloxacin and analogs)

RN 256369-38-7 HCAPLUS

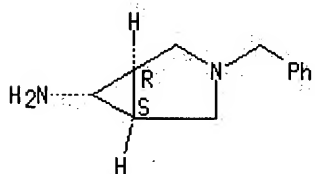
CN 3-Azabicyclo[3.1.0]hexan-6-amine, 3-(phenylmethyl)-,
(1 α ,5 α ,6 α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 151860-17-2

CMF C12 H16 N2

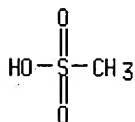
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 4 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
-----------	-------------------

ACCESSION NUMBER: 1999:460272 HCAPLUS

DOCUMENT NUMBER: 131:116223

TITLE: Process for preparing naphthyridones and intermediates

INVENTOR(S): Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus

PATENT ASSIGNEE(S): Pfizer Products Inc., USA

SOURCE: Eur. Pat. Appl., 16 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 2

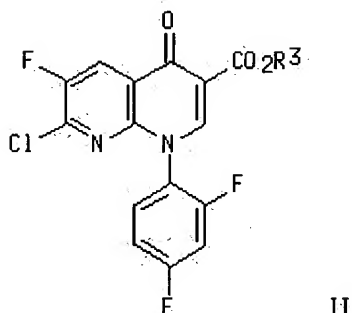
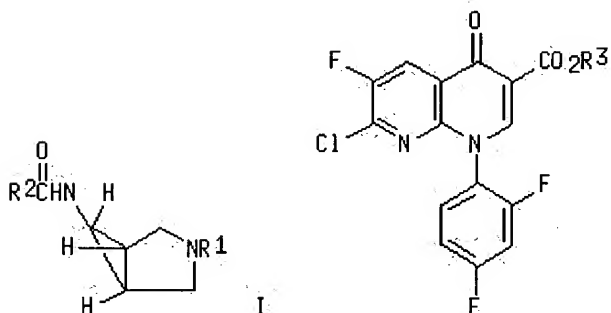
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 930297	A1	19990721	EP 1999-300183	19990112
EP 930297	B1	20030423		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO				
AU 9897115	A1	19990805	AU 1998-97115	19981215
JP 11255745	A2	19990921	JP 1999-5494	19990112
SG 76584	A1	20001121	SG 1999-46	19990112
EG 21514	A	20011128	EG 1999-34	19990112
TW 483890	B	20020421	TW 1999-88100415	19990112
AT 238281	E	20030515	AT 1999-300183	19990112
ES 2195513	T3	20031201	ES 1999-300183	19990112
BR 9900066	A	20000509	BR 1999-66	19990114
CA 2258960	C	20020903	CA 1999-2258960	19990114
CA 2258960	AA	19990716		
NO 9900185	A	19990719	NO 1999-185	19990115
CN 1228422	A	19990915	CN 1999-101086	19990115
NZ 333769	A	20000327	NZ 1999-333769	19990115
ZA 9900277	A	20000717	ZA 1999-277	19990115
BG 64094	B1	20031231	BG 1999-103087	19990115

PRIORITY APPLN. INFO.: US 1998-71601P P 19980116

OTHER SOURCE(S): CASREACT 131:116223; MARPAT 131:116223

GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R1 = (un)substituted PhCH2; R2 = C1-6 alkyl, CF3, (un)substituted Ph] are prepd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me2CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R3 = C1-6 alkyl) and hydrolysis of the resulting intermediates (prepn. procedure claimed) with MeSO3H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO3SMe was prepd. from I (R1 = PhCH2, R2 = Me) and II (R3 = Et) as described above.

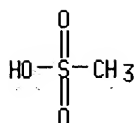
IT 75-75-2, Methanesulfonic acid

RL: RCT (Reactant); RACT (Reactant or reagent)

(hydrolysis of naphthyridonecarboxylate deriv.; process for prepg. naphthyridones and trovafloxacin intermediates)

RN 75-75-2 HCAPLUS

CN Methanesulfonic acid (8CI, 9CI) (CA INDEX NAME)

IT 147059-75-4P

RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); **PREP (Preparation)**; USES (Uses)
(process for prepg. naphthyridones and trovafloxacin intermediates)

RN 147059-75-4 HCAPLUS

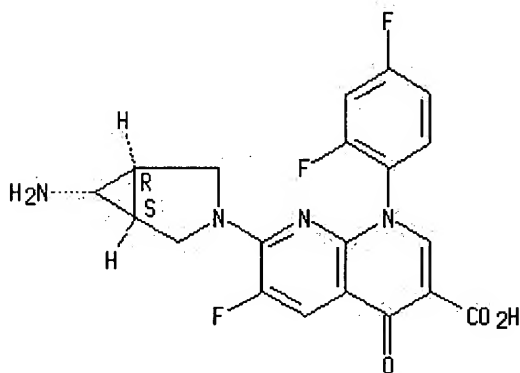
CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, (1 α ,5 α ,6 α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 147059-72-1

CMF C20 H15 F3 N4 O3

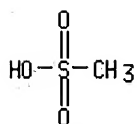
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



REFERENCE COUNT:

6

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 5 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
-----------	-------------------

ACCESSION NUMBER:

1997:283734 HCAPLUS

DOCUMENT NUMBER:

126:264093

TITLE:

Preparation of crystalline forms of trovafloxacin zwitterion

INVENTOR(S):

Allen, Douglas John Meldrum; Joseph, David Bruning; Norris, Timothy

PATENT ASSIGNEE(S): Pfizer Inc., USA; Allen, Douglas John Meldrum; Joseph, David Bruning; Norris, Timothy
 SOURCE: PCT Int. Appl., 22 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
<u>WO 9707800</u>	A1	19970306	<u>WO 1996-IB756</u>	19960729
W: AU, BG, BR, BY, CA, CN, CZ, HU, IL, IS, JP, KR, KZ, LK, LV, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TR, UA, US, UZ, VN				
RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG				
<u>AU 9663676</u>	A1	19970319	<u>AU 1996-63676</u>	19960729
<u>AU 704115</u>	B2	19990415		
<u>EP 850060</u>	A1	19980701	<u>EP 1996-923020</u>	19960729
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, SI, FI				
<u>CN 1190889</u>	A	19980819	<u>CN 1996-195624</u>	19960729
<u>JP 10511692</u>	T2	19981110	<u>JP 1996-503436</u>	19960729
<u>BR 9609998</u>	A	19990706	<u>BR 1996-9998</u>	19960729
<u>RU 2144921</u>	C1	20000127	<u>RU 1998-103873</u>	19960729
<u>IL 122651</u>	A1	20000217	<u>IL 1996-122651</u>	19960729
<u>JP 3188476</u>	B2	20010716	<u>JP 1997-503436</u>	19960729
<u>CA 2229786</u>	C	20020219	<u>CA 1996-2229786</u>	19960729
<u>TW 386083</u>	B	20000401	<u>TW 1996-85109282</u>	19960730
<u>ZA 9607282</u>	A	19980302	<u>ZA 1996-7282</u>	19960828
<u>HR 960395</u>	B1	20011231	<u>HR 1996-960395</u>	19960829
<u>US 6066647</u>	A	20000523	<u>US 1998-11725</u>	19980129
<u>NO 9800862</u>	A	19980227	<u>NO 1998-862</u>	19980227
<u>PRIORITY APPLN. INFO.:</u>			<u>US 1995-2975P</u>	P 19950829
			<u>WO 1996-IB756</u>	W 19960729

OTHER SOURCE(S): MARPAT 126:264093

AB Title compds. characterized by x-ray spectra were prepd.

IT 147059-72-1P 188762-12-1P

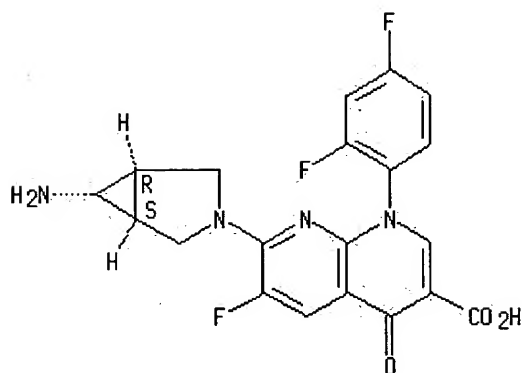
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); **PREP**
(Preparation)

(prepn. of cryst. forms of trovafloxacin zwitterion)

RN 147059-72-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 (1 α ,5 α ,6 α)-(9CI) (CA INDEX NAME)

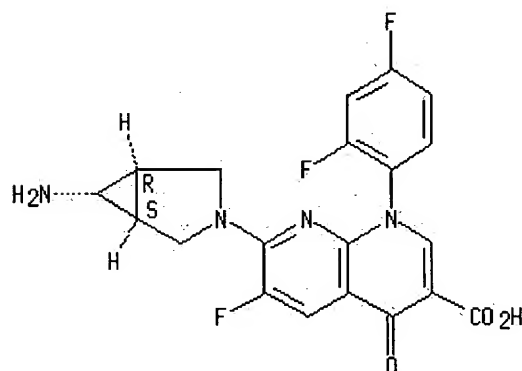
Relative stereochemistry.



RN 188762-12-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, pentahydrate, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



5 H₂O

IT 147059-75-4, Trovafloxacin mesylate

RL: RCT (Reactant); RACT (Reactant or reagent)
(prepn. of cryst. forms of trovafloxacin zwitterion)

RN 147059-75-4 HCAPLUS

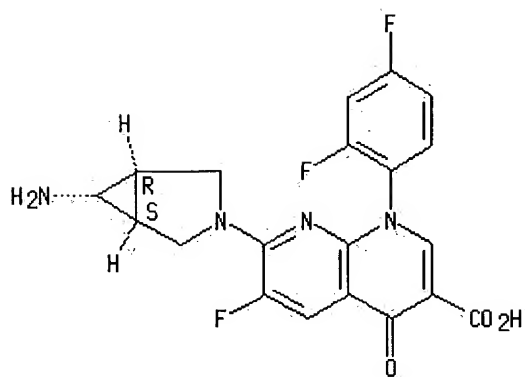
CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, (1 α ,5 α ,6 α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 147059-72-1

CMF C20 H15 F3 N4 O3

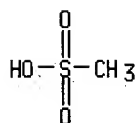
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
 L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
 L12 1 S L11
 L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13
 L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

E METHANESULFONIC ACID
 E METHANESULFONIC ACID/CN
 E METHANESULFONIC ACID/CN

L16 1 S E3
 L17 STRUCTURE UPLOADED
 L18 STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004

L19 44 S L17
 L20 17 S L18 FULL
 L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004

L22 2087 S L21/RCT
 L23 5 S L22 AND L15

=> s l21 and l15

19281 L21
 L24 15 L21 AND L15

=> file caold

COST IN U.S. DOLLARS	SINCE FILE ENTRY	TOTAL SESSION
FULL ESTIMATED COST	30.86	850.05

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE ENTRY	TOTAL SESSION
CA SUBSCRIBER PRICE	-3.47	-4.86

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004

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FILE COVERS 1907-1966

FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

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L4          8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
L5          STRUCTURE UPLOADED
L6          10 S L5
L7          147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
L8          97 S L7/RCT
L9          2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
L10         0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
L11         STRUCTURE UPLOADED
L12         1 S L11
L13         21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
L14         793 S L13
L15         27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
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          E METHANESULFONIC ACID/CN
          E METHANESULFONIC ACID/CN
L16         1 S E3
L17         STRUCTURE UPLOADED
L18         STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
L19         44 S L17
L20         17 S L18 FULL
L21         15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
L22         2087 S L21/RCT
L23         5 S L22 AND L15
L24         15 S L21 AND L15

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004

=> s l21 and 15
    end
ALL L# QUERIES AND ANSWER SETS ARE DELETED AT LOGOFF
LOGOFF? (Y)/N/HOLD:n

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004
L1          STRUCTURE UPLOADED
L2          0 S L1
L3          9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

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L4 8 S L3/PREP

 FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
 L5 STRUCTURE UPLOADED
 L6 10 S L5
 L7 147 S L5 FULL

 FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
 L8 97 S L7/RCT
 L9 2 S L8 AND L4

 FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
 L10 0 S L3 AND L7

 FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
 L11 STRUCTURE UPLOADED
 L12 1 S L11
 L13 21 S L11 FULL

 FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
 L14 793 S L13
 L15 27 S L13/PREP

 FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
 E METHANESULFONIC ACID
 E METHANESULFONIC ACID/CN
 E METHANESULFONIC ACID/CN
 L16 1 S E3
 L17 STRUCTURE UPLOADED
 L18 STRUCTURE UPLOADED

 FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

 FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
 L19 44 S L17
 L20 17 S L18 FULL
 L21 15041 S L19 FULL

 FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
 L22 2087 S L21/RCT
 L23 5 S L22 AND L15
 L24 15 S L21 AND L15

 FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004

 => s 21 and 115
 QUALIFICATION NOT VALID FOR L13
 Field code qualifications can only be applied to text
 terms.

 => s 121 and 115
 QUALIFICATION NOT VALID FOR L13
 Field code qualifications can only be applied to text
 terms.

 => s 113 and 121
 0 L13
 604 L21
 L25 0 L13 AND L21

=> file reg		
COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	2.52	852.57
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-4.86

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004
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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when
 conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more
 information enter HELP PROP at an arrow prompt in the file or refer
 to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=>

L26 STRUCTURE UPLOADED

=> s 126

SAMPLE SEARCH INITIATED 12:39:53 FILE 'REGISTRY'
 SAMPLE SCREEN SEARCH COMPLETED - 7 TO ITERATE

100.0% PROCESSED 7 ITERATIONS 0 ANSWERS
 SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 7 TO 298
 PROJECTED ANSWERS: 0 TO 0

L27 0 SEA SSS SAM L26

=> s 126 full

THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:39:58 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 163 TO ITERATE

100.0% PROCESSED 163 ITERATIONS 17 ANSWERS
 SEARCH TIME: 00.00.01

L28 17 SEA SSS FUL L26

=> file hcaplus		
COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	155.42	1007.99
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-4.86

FILE 'HCAPLUS' ENTERED AT 12:40:02 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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=> s 128/prep
      14 L28
      3128003 PREP/RL
L29      11 L28/PREP
          (L28 (L) PREP/RL)
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=> s 129 and hydro?
      3744615 HYDRO?
L30      5 L29 AND HYDRO?
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=> d his
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(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

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FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004
L1      STRUCTURE UPLOADED
L2      0 S L1
L3      9 S L1 FULL
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FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
L4      8 S L3/PREP
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FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
L5      STRUCTURE UPLOADED
L6      10 S L5
L7      147 S L5 FULL
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FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
L11 STRUCTURE UPLOADED

L12 1 S L11
L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
L14 793 S L13
L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
E METHANESULFONIC ACID
E METHANESULFONIC ACID/CN
E METHANESULFONIC ACID/CN
L16 1 S E3
L17 STRUCTURE UPLOADED
L18 STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
L19 44 S L17
L20 17 S L18 FULL
L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
L22 2087 S L21/RCT
L23 5 S L22 AND L15
L24 15 S L21 AND L15

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004
L25 0 S L13 AND L21

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004
L26 STRUCTURE UPLOADED
L27 0 S L26
L28 17 S L26 FULL

FILE 'HCAPLUS' ENTERED AT 12:40:02 ON 30 MAR 2004
L29 11 S L28/PREP
L30 5 S L29 AND HYDRO?

=> s 130 not 123

L31 3 L30 NOT L23

=> d 131, ibib abs fhitstr, 1-3

L31 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Citing
Text References

ACCESSION NUMBER: 1999:113705 HCAPLUS

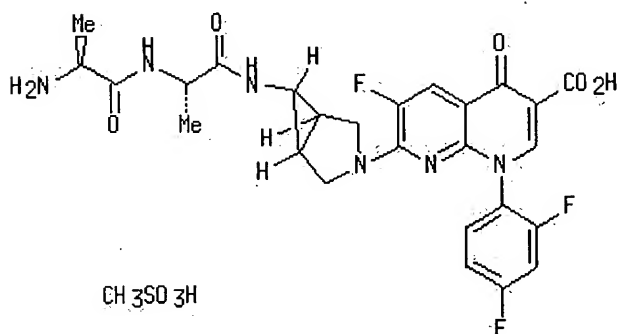
DOCUMENT NUMBER: 130:168660

TITLE: Purification of alatrofloxacin parenteral compositions
and preparation of alatrofloxacin oligomer as
antibacterial agent

INVENTOR(S): Guinn, Robert Mark; Lambert, John Francis; Guhan, Subramanian Sam; Walinsky, Stanley Walter
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: PCT Int. Appl., 32 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 9906430	A1	19990211	WO 1998-IB1122	19980723
W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM				
RW: GH, GM, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG				
AU 9882368	A1	19990222	AU 1998-82368	19980723
AU 734863	B2	20010621		
EP 1000086	A1	20000517	EP 1998-932444	19980723
EP 1000086	B1	20040218		
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JP 2001512133	T2	20010821	JP 2000-505185	19980723
JP 3463928	B2	20031105		
NZ 502249	A	20011130	NZ 1998-502249	19980723
CA 2296466	C	20030415	CA 1998-2296466	19980723
HR 980417	B1	20021031	HR 1998-980417	19980728
AP 1031	A	20011221	AP 1998-1310	19980730
W: BW, GM, KE, MW, UG, ZM, ZW				
ZA 9806874	A	20000131	ZA 1998-6874	19980731
US 6194429	B1	20010227	US 1999-403886	19991027
NO 2000000485	A	20000327	NO 2000-485	20000131
MX 200001142	A	20001108	MX 2000-1142	20000201
<u>PRIORITY APPLN. INFO.:</u>			US 1997-54246P	P 19970801
			WO 1998-IB1122	W 19980723

GI



AB The present invention relates to alatrofloxacin mesylate (I) substantially

free of less polar impurities, to parenteral compns. of alatrofloxacin mesylate, and to processes for purifying alatrofloxacin mesylate. Thus, treatment of 50 g alatrofloxacin mesylate contg. approx. 700 ppm of an oligomer impurity in addn. to other less polar impurities, was dissolved on 0.05% aq. MeSO₃H, and then Mitsubishi Diaion HP 20[®] **hydrophobic** resin (50 g) was added. After stirring the resin for 24 h in the dark, the slurry was filtered and the soln. analyzed by HPLC. The filtered soln. contained 19 ppm of the oligomer impurity with an 80% recovered yield of alatrofloxacin mesylate.

IT 220293-27-6P

RL: RCT (Reactant); SPN (Synthetic preparation); **PREP**
(**Preparation**); RACT (Reactant or reagent)

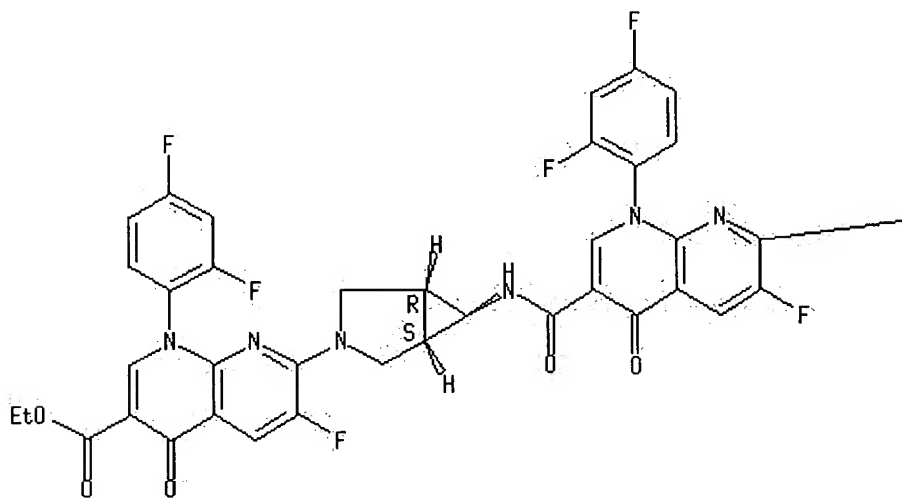
(purifn. of alatrofloxacin parenteral compns. and prepn. of
alatrofloxacin oligomer as antibacterial agent)

RN 220293-27-6 HCAPLUS

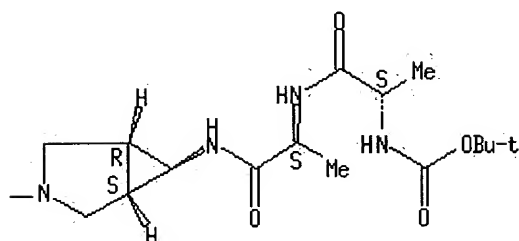
CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-
[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-
[[[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-
(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-
azabicyclo[3.1.0]hex-6-yl]amino]carbonyl]-3-fluoro-5,8-dihydro-5-oxo-1,8-
naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

PAGE 1-A



PAGE 1-B



REFERENCE COUNT:

4

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

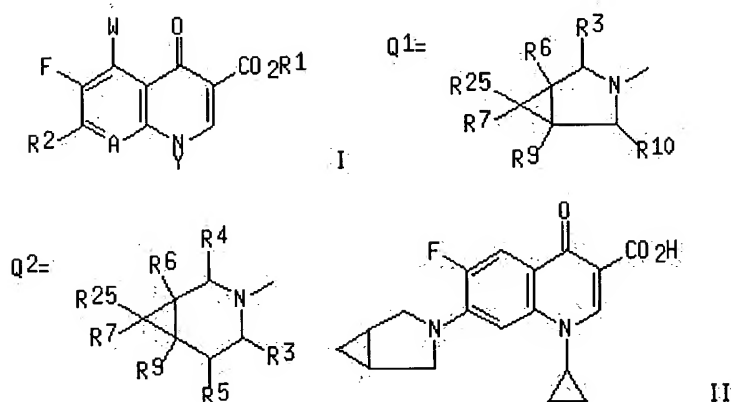
L31 ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
-----------	-------------------

ACCESSION NUMBER: 1993:517227 HCAPLUS
 DOCUMENT NUMBER: 119:117227
 TITLE: Preparation of azabicycloalkylquinolones and -naphthyridinones as antibacterials
 INVENTOR(S): Brighty, Katherine E.
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: U.S., 42 pp. Cont.-in-part of U.S. Ser. No. 551,212, abandoned.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5164402	A	19921117	US 1991-650835	19910204
US 5229396	A	19930720	US 1992-919477	19920724
US 5266569	A	19931130	US 1993-12202	19930202
US 5391763	A	19950221	US 1993-88999	19930826
PRIORITY APPLN. INFO.:			US 1990-551212	19900711
			US 1991-650835	19910204
			US 1992-919477	19920724
			US 1993-12202	19930202

OTHER SOURCE(S): MARPAT 119:117227
 GI



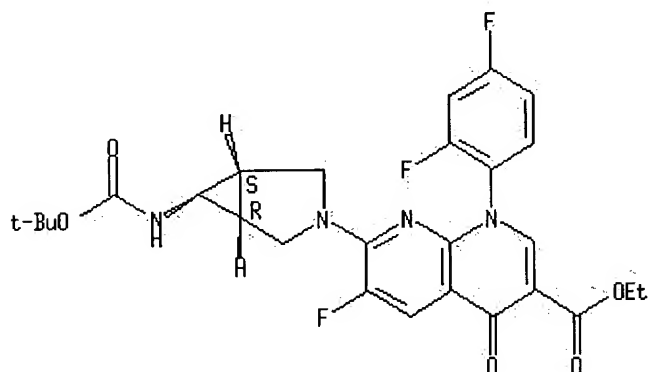
AB Title compds. [I; R1 = H, alkyl, pharmaceutically acceptable cation; Y = Et, Me3C, vinyl cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H34; W = F, Cl, Br, alkyl, alkoxy, (methyl)amino; A = CH, CCl, C(OMe), CMe, CCN, N; AY = atoms to form a (0-or double bond-contg.) (substituted) 5-6 membered ring; R2 = Q1, Q2; R3, R4, R5, R6, R7, R9 = H, Me, CH2NH2, CH2NHMe, CH2NHET; R5, R6, R1, R9 may also = NH2, NHMe, NHET; ≤3 of R3, R4, R6, R7, R9, R10, R25 ≠ H; if 3 of these ≠ H, ≥1 of them = Me], were prepd. as antibacterials (no data). Thus, 3-azabicyclo[3.1.0]hexane hydrochloride was heated with 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinolinecarboxylic acid and Et3N in MgSO to give title compd. II.

IT 134575-66-9P

RL: SPN (Synthetic preparation); PREP (Preparation)
 (prepn. of, as intermediate for antibacterial)

RN 134575-66-9 HCAPLUS
 CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)-(9CI) (CA
 INDEX NAME)

Relative stereochemistry.



L31 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text Citing
 Text References

ACCESSION NUMBER: 1991:632216 HCAPLUS
 DOCUMENT NUMBER: 115:232216
 TITLE: Preparation of 7-(azabicycloalkyl)quinolone- and -naphthyridonecarboxylates as antibacterials
 INVENTOR(S): Brighty, Katherine Elizabeth
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: Eur. Pat. Appl., 73 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 413455	A2	19910220	EP 1990-308331	19900730
EP 413455	A3	19911009		
EP 413455	B1	19950621		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE				
WO 9102526	A1	19910307	WO 1989-US3489	19890816
W: FI, HU, NO, SU, US				
HU 59919	A2	19920728	HU 1992-460	19890816
HU 219403	B	20010428		
RU 2049777	C1	19951210	RU 1989-5011662	19890816
ES 2074131	T3	19950901	ES 1990-308331	19900730
IL 95331	A1	19950731	IL 1990-95331	19900809
CA 2023217	AA	19910217	CA 1990-2023217	19900814
CA 2023217	C	19961210		
PL 166381	B1	19950531	PL 1990-286484	19900814
AU 9061042	A1	19910221	AU 1990-61042	19900815
AU 623801	B2	19920521		
CN 1049501	A	19910227	CN 1990-106794	19900815
CN 1025192	B	19940629		
DD 298399	A5	19920220	DD 1990-343474	19900815
ZA 9006450	A	19920325	ZA 1990-6450	19900815

JP 03086875	A2	19910411	JP 1990-216461	19900816
JP 07002734	B4	19950118		
CZ 281127	B6	19960612	CZ 1990-4027	19900816
NO 9200599	A	19920414	NO 1992-599	19920214
JP 07149758	A2	19950613	JP 1994-157008	19940708
JP 08019099	B4	19960228		
FI 9604520	A	19961111	FI 1996-4520	19961111
PRIORITY APPLN. INFO.:			WO 1989-US3489	A 19890816
			FI 1992-632	A 19920214

OTHER SOURCE(S): MARPAT 115:232216

GI For diagram(s), see printed CA Issue.

AB Title compds. [I; R1 = H, alkyl, cation; Y = Et, Me3C, H2C:CH cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H3; W = H, F, Cl, Br, alkyl, alkoxy, amino, aminomethyl; A = CH, CF, CCl, COMe, CMe, CCN, N; AY = atoms to form a 5- or 6-membered ring, optionally contg. O or a double bond and optionally substituted by Me or :CH2; R2 = (Me-, H2NCH2-, MeNHCH2-, EtNHCH2-, etc. substituted) Q1, Q2], were prepd. as antibacterials (no data). Thus, a mixt. of 3-azabicyclo[3.1.0]hexane **hydrochloride**, 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, Et3N, and Me2SO was heated 18 h to give title compd. II.

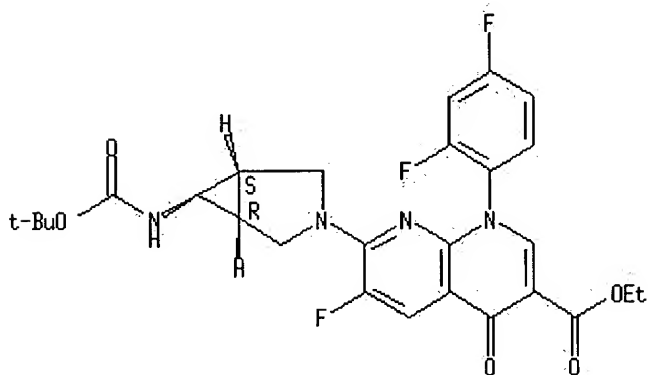
IT **134575-66-9P**

RL: SPN (Synthetic preparation); **PREP (Preparation)**
(prepn. of, as intermediate for (azabicycloalkyl)quinolone)

RN **134575-66-9** HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



=> file caold

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SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

18.99

1026.98

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

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TOTAL

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SESSION

CA SUBSCRIBER PRICE

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-6.94

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FILE COVERS 1907-1966

FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

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L3 9 S L1 FULL

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L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
L6 10 S L5
L7 147 S L5 FULL

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L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
L12 1 S L11
L13 21 S L11 FULL

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L14 793 S L13
L15 27 S L13/PREP

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L17 STRUCTURE UPLOADED
L18 STRUCTURE UPLOADED

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FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004

L19 44 S L17
L20 17 S L18 FULL

L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004

L22 2087 S L21/RCT

L23 5 S L22 AND L15

L24 15 S L21 AND L15

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004

L25 0 S L13 AND L21

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004

L26 STRUCTURE UPLOADED

L27 0 S L26

L28 17 S L26 FULL

FILE 'HCAPLUS' ENTERED AT 12:40:02 ON 30 MAR 2004

L29 11 S L28/PREP

L30 5 S L29 AND HYDRO?

L31 3 S L30 NOT L23

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L32 0 L28

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CA SUBSCRIBER PRICE	0.00	-6.94

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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See [HELP CROSSOVER](#) for details.

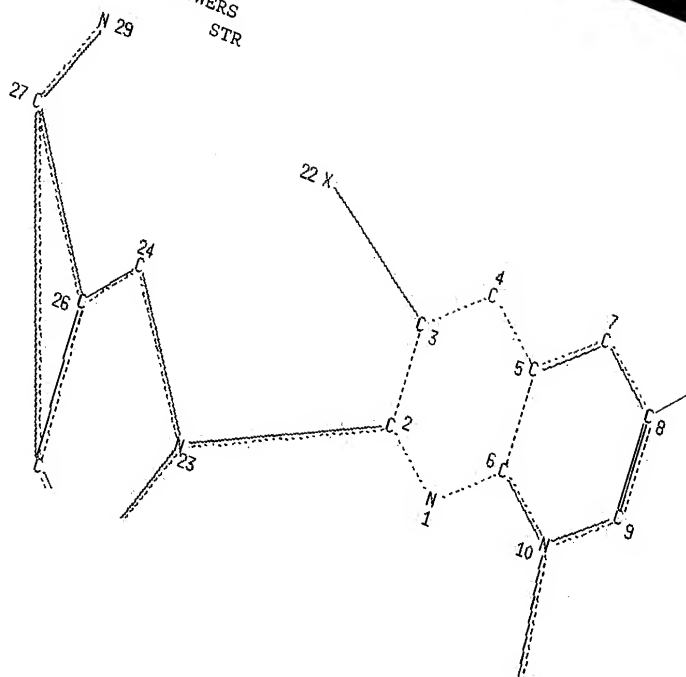
Experimental and calculated property data are now available. For more information enter [HELP PROP](#) at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

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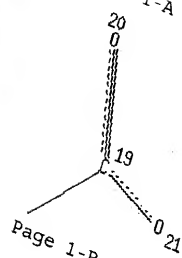
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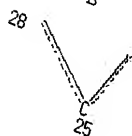
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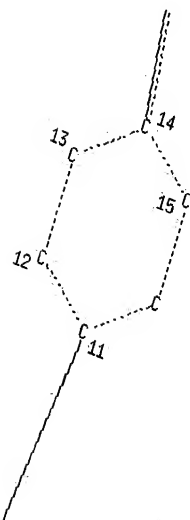
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Page 1-B



Page 2-A



X 17

16

Page 2-B

18 X

Page 3-A

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DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 29

STEREO ATTRIBUTES: NONE

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100.0% PROCESSED 7 ITERATIONS 3 ANSWERS
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FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 7 TO 298
 PROJECTED ANSWERS: 3 TO 163

L34 3 SEA SSS SAM L33

=> s 133 full

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 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
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100.0% PROCESSED 163 ITERATIONS 75 ANSWERS
 SEARCH TIME: 00.00.01

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=> file hcaplus

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FULL ESTIMATED COST	156.26	1183.66

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CA SUBSCRIBER PRICE	0.00	-6.94

FILE 'HCAPLUS' ENTERED AT 12:43:07 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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L36 811 L35

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1208 CHIU, C?/AU

L37 2 L36 AND CHIU, C?/AU

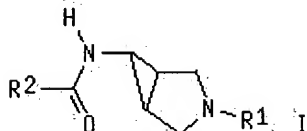
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L37 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
--------------	----------------------

ACCESSION NUMBER: 2001:91540 HCAPLUS
 DOCUMENT NUMBER: 134:147591
 TITLE: Preparation of trovafloxacin
 INVENTOR(S): Chiu, Charles K.; Wint, Lewin T.
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: U.S., 7 pp.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 6184380	B1	20010206	US 1999-236737	19990125
US 2002095043	A1	20020718	US 2002-87756	20020304
PRIORITY APPLN. INFO.:			US 1998-71601P	P 19980116
			US 1999-236737	A3 19990125
			US 2000-718324	A3 20001122
OTHER SOURCE(S):		CASREACT 134:147591; MARPAT 134:147591		
GI				



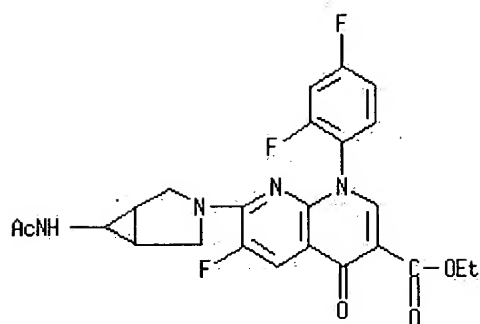
AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT 323575-31-1P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. of trovafloxacin)

RN 323575-31-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L37 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

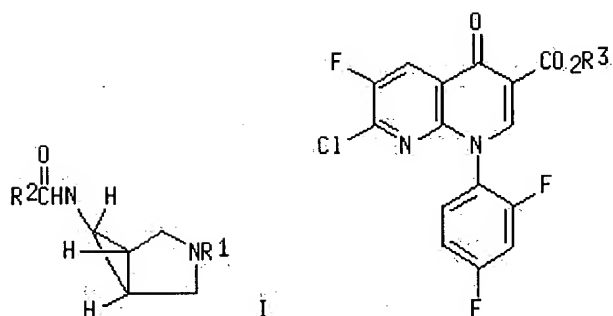
Full
Text

Citing
References

ACCESSION NUMBER: 1999:460272 HCAPLUS
DOCUMENT NUMBER: 131:116223
TITLE: Process for preparing naphthyridones and intermediates
INVENTOR(S): Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus
PATENT ASSIGNEE(S): Pfizer Products Inc., USA
SOURCE: Eur. Pat. Appl., 16 pp.
CODEN: EPXXDW
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 930297	A1	19990721	EP 1999-300183	19990112
EP 930297	B1	20030423		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO				
AU 9897115	A1	19990805	AU 1998-97115	19981215
JP 11255745	A2	19990921	JP 1999-5494	19990112
SG 76584	A1	20001121	SG 1999-46	19990112
EG 21514	A	20011128	EG 1999-34	19990112
TW 483890	B	20020421	TW 1999-88100415	19990112
AT 238281	E	20030515	AT 1999-300183	19990112
ES 2195513	T3	20031201	ES 1999-300183	19990112
BR 9900066	A	20000509	BR 1999-66	19990114
CA 2258960	C	20020903	CA 1999-2258960	19990114
CA 2258960	AA	19990716		
NO 9900185	A	19990719	NO 1999-185	19990115
CN 1228422	A	19990915	CN 1999-101086	19990115
NZ 333769	A	20000327	NZ 1999-333769	19990115
ZA 9900277	A	20000717	ZA 1999-277	19990115
BG 64094	B1	20031231	BG 1999-103087	19990115
			US 1998-71601P	P 19980116

PRIORITY APPLN. INFO.:
OTHER SOURCE(S): CASREACT 131:116223; MARPAT 131:116223
GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R1 = (un)substituted PhCH2; R2 = C1-6 alkyl, CF3, (un)substituted Ph] are prepd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me2CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R3 = C1-6 alkyl) and hydrolysis of the resulting intermediates (prepn. procedure claimed) with MeSO3H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO3SMe was prepd. from I (R1 = PhCH2, R2 = Me) and II (R3 = Et) as described above.

IT 232598-25-3P

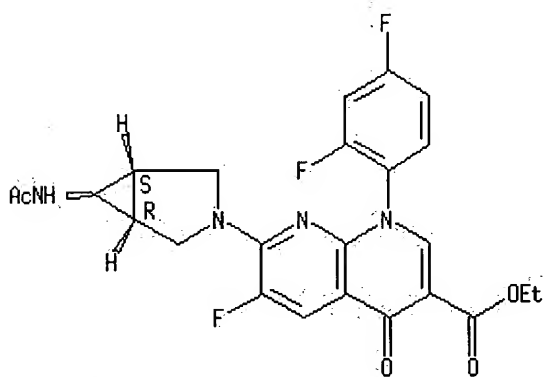
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(prepn. and hydrolysis with methanesulfonic acid; process for prep. naphthyridones and trovafloxacin intermediates)

RN 232598-25-3 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[(1 α ,5 α ,6 α)-6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT:

6

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> fil USPATFULL;s (US 1998-71601P)/pn,apps
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FILE COVERS 1971 TO PATENT PUBLICATION DATE: 30 Mar 2004 (20040330/PD)
FILE LAST UPDATED: 30 Mar 2004 (20040330/ED)
HIGHEST GRANTED PATENT NUMBER: US6715148
HIGHEST APPLICATION PUBLICATION NUMBER: US2004060089
CA INDEXING IS CURRENT THROUGH 30 Mar 2004 (20040330/UPCA)
ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 30 Mar 2004 (20040330/PD)
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2 US98-71601P/PRN
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  (US98-71601P/AP,PRN,RLN)
L38      2 (US 1998-71601P)/PN,APPS
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L38 ANSWER 1 OF 2 USPATFULL on STN

Full Text Citing References

ACCESSION NUMBER: 2002:179251 USPATFULL
TITLE: Process for preparing naphthyridones and intermediates
INVENTOR(S): Chiu, Charles K., New York, NY, UNITED STATES
Wint, Lewin T., New York, NY, UNITED STATES

	NUMBER	KIND	DATE
PATENT INFORMATION:	US 2002095043	A1	20020718
APPLICATION INFO.:	US 2002-87756	A1	20020304 (10)

RELATED APPLN. INFO.: Division of Ser. No. US 2000-718324, filed on 22 Nov 2000, PENDING Division of Ser. No. US 1999-236737, filed on 25 Jan 1999, GRANTED, Pat. No. US 6184380

	NUMBER	DATE	
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<u>PRIORITY INFORMATION:</u>	<u>US 1998-71601P</u>	19980116 (60)	<--
<u>DOCUMENT TYPE:</u>	Utility		
<u>FILE SEGMENT:</u>	APPLICATION		
<u>LEGAL REPRESENTATIVE:</u>	Paul H. Ginsburg, Pfizer Inc., 235 East 42nd Street, 20th Floor, New York, NY, 10017-5755		
<u>NUMBER OF CLAIMS:</u>	12		
<u>EXEMPLARY CLAIM:</u>	1		
<u>ABSTRACT:</u>			

A process for preparing a naphthyridone carboxylic acid and its derivatives makes use of side chain intermediates of formulae I and IV herein.

[0001] This invention relates to a process for preparing the naphthyridone carboxylic acid, trovafloxacin and derivatives thereof, and intermediates of use therein.

[0002] Trovafloxacin has the formula ##STR1##

[0003] as disclosed in U.S. Pat. No. 5,164,402. The patent also discloses processes for making the compound by using an intermediate of the formula ##STR2##

[0004] wherein R' is a nitrogen protecting group, such as tertiary butyloxycarbonyl.

[0005] U.S. Pat. No. 5,475,116 discloses the preparation of other intermediates for use in preparing the naphthyridones of U.S. Pat. No. 5,164,402.

[0006] The present invention relates to a process for preparing a compound of the formula ##STR3##

[0007] wherein R¹ is benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and

[0008] R² is C_{1-C6} alky, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, which comprises

[0009] (a) reducing a compound of the formula ##STR4##

[0010] wherein R¹ is as defined above, in the presence of iron and a organic solvent under acidic conditions, and

[0011] (b) acylating the compound of formula III formed: ##STR5##

[0012] with an acylating agent of the formula R²C(O)X wherein R² is as defined above, and X is a leaving group.

[0013] In a preferred embodiment of the invention, the compound of formula III formed in step (a) is not isolated before acylation step (b).

[0014] The invention is further related to a process for preparing a compound

of the formula ##STR6##

[0015] by debenzylating the compound of formula I wherein R¹ and R² are as defined above.

[0016] In a preferred embodiment, the debenzylation is carried out by reacting a compound of formula I with hydrogen and palladium catalyst in acetic acid and an organic solvent.

[0017] The invention also relates to reacting a compound of the formula IV with a compound of the formula ##STR7##

[0018] wherein R³ is C₁₋₆ alkyl, to form a compound of the formula ##STR8##

[0019] wherein R² is as defined above with reference to formula I.

[0020] The invention relates to hydrolyzing the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula VII, trovafloxacin.

[0021] The invention also relates to hydrolysis of the compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined above to form the monomethanesulfonic acid salt of the compound of the formula ##STR9##

[0022] The invention further relates to the intermediates of the formulae ##STR10##

[0023] wherein R² is C₁₋₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁₋₆ alkyl, C₁₋₆ alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C₁₋₆ alkyl, and ##STR11##

[0024] wherein

[0025] R¹ is hydrogen (see formula IV) or benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C₁₋₆ alkyl, C₁₋₆ alkoxy, halo, nitro, amino or trifluoromethyl, and

[0026] R² is C₁₋₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁₋₆ alkyl, C₁₋₆ alkoxy, halo, nitro, amino or trifluoromethyl.

[0027] The term "alkyl", as used herein, includes saturated monovalent hydrocarbon radicals having straight, branched or cyclic moieties, e.g. methyl, ethyl.

[0028] The term "alkoxy", as used herein, includes O-alkyl groups wherein "alkyl" is defined above.

[0029] The processes of the invention are depicted in the following reaction scheme. Unless indicated otherwise, R¹ R², R³ and X are as defined above. ##STR12##

[0030] The compound of formula III is prepared from the corresponding compound of formula II by reduction in the presence of iron and an organic solvent under

acidic conditions. The organic solvent is a C_{1-6} alcohol, such as ethanol, or an ether such as tetrahydrofuran (THF), and preferably, an alcohol. The acidic conditions are obtained by use of a mineral acid, such as hydrochloric acid, or an organic acid, such as acetic acid (AcOH). Acetic acid is preferred since it generally results in increased yields.

[0031] The compound of formula III may then be isolated from the reaction mixture or may be reacted further in situ, without isolation from the reaction mixture. In either case, the further processing is by acylation with an acylating agent of the formula $R^{2C}(O)X$ to form the compound of formula I. The leaving group X is conveniently a halogen, such as chloro, or the acetoxy group. If the compound of formula III is first isolated, then the acylation may be conducted under conventional acylating conditions, for instance, in the presence of an organic solvent of the type discussed above.

[0032] The compound of formula I is subjected to debenzylation to form the compound of formula IV. It is understood that in the context of the invention, debenzylation includes removal of R^1 wherein R^1 is benzyl or substituted benzyl. The reaction proceeds in accordance with conventional debenzylation of tertiary nitrogen, conveniently by use of hydrogen and palladium catalyst in acetic acid, and in an organic solvent. The organic solvent may be a C_{1-6} alcoholic solvent, such as ethanol, ethyl acetate, THF or water, or a mixture thereof, such as ethanol and water.

[0033] The compound of formula VI is obtained by coupling the corresponding compound of formula IV with the bicyclic intermediate ester of formula V. This coupling reaction may be conducted with or without a solvent. The solvent, when used, must be inert under the reaction conditions. Suitable solvents are ethyl acetate, acetonitrile, tetrahydrofuran, ethanol, chloroform, dimethylsulfoxide, pyridine, and water, and mixtures thereof.

[0034] The reaction temperature usually ranges from about 20° C. to about 150° C.

[0035] The reaction may advantageously be carried out in the presence of an acid acceptor such as an inorganic or organic base, e.g. an alkali metal or alkaline earth metal carbonate or bicarbonate, or a tertiary amine, e.g. triethylamine, pyridine or picoline.

[0036] The mesylate salt of the compound of formula VII, trovafloxacin, is formed by hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent. Examples of suitable organic solvents include a C_{1-6} alcohol, acetone, dimethoxy ethane, glyme, THF, N-methyl-pyrrolidinone, and water, and mixtures thereof.

[0037] The mesylate salt of the compound of formula VIII is obtained by hydrolysis of the compound of formula VI with methanesulfonic acid and a C_{1-6} alcohol of the formula R^{3OH} , for example ethanol. The compound of formula VIII is an intermediate in the preparation of the mesylate salt of a prodrug of trovafloxacin wherein the amino group is substituted by an amino acid or a polypeptide, e.g. dipeptide, as disclosed in U.S. Pat. No. 5,164,402.

[0038] The compound of formula IX in the Reaction Scheme is the intermediate formed in the reaction from compound VI to VII.

[0039] The compound of formula VII and the mesylate salt thereof (the active compounds) are useful in the treatment of bacterial infections of broad spectrum, particularly the treatment of gram-positive bacterial strains.

[0040] The active compounds may be administered alone, but will generally be administered in admixture with a pharmaceutical carrier selected with regard to the intended route of administration and standard pharmaceutical practice. For example, they can be administered orally or in the form of tablets containing such excipients as starch or lactose, or in capsules either alone or in admixture with excipients, or in the form of elixirs or suspensions containing flavoring or coloring agents. In the case of animals, they are advantageously contained in an animal feed or drinking water in a concentration of 5-5000 ppm, preferably 25-500 ppm. They can be injected parenterally, for example, intramuscularly, intravenously or subcutaneously. For parenteral administration, they are best used in the form of a sterile aqueous solution which can contain other solutes, for example, enough salt or glucose to make the solution isotonic. In the case of animals, compounds can be administered intramuscularly or subcutaneously at dosage levels of about 0.1-50 mg/kg/day, advantageously 0.2-10 mg/kg/day given in a single daily dose or up to 3 divided doses.

[0041] The invention also provides pharmaceutical compositions comprising an antibacterially effective amount of a compound of the formula (I) together with a pharmaceutically acceptable diluent or carrier.

[0042] The compounds of the invention can be administered to humans for the treatment of bacterial diseases by either the oral or parenteral routes, and may be administered orally at dosage levels of about 0.1 to 500 mg/kg/day, advantageously 0.5-50 mg/kg/day given in a single dose or up to 3 divided doses. For intramuscular or intravenous administration, dosage levels are about 0.1-200 mg/kg/day, advantageously 0.5-50 mg/kg/day. While intramuscular administration may be a single dose or up to 3 divided doses, intravenous administration can include a continuous drip. Variations will necessarily occur depending on the weight and condition of the subject being treated and the particular route of administration chosen as will be known to those skilled in the art.

[0043] The following Examples illustrate the invention. The abbreviations used mean the following: GC=gas chromatography; MS=mass spectrometry; TLC=thin layer chromatography, HPLC=high performance liquid chromatography; LCMS=liquid chromatography mass spectrometry; and NMR=nuclear magnetic resonance.

EXAMPLE 1

(1 α , 5 α , 6 α)-6-Acetamido-3-benzyl-3-azabicyclo[3.1.0]hexane

[0044] A 3-necked round bottom flask, equipped with a thermometer, a overhead stirrer and a condenser with nitrogen purge, was charged with 768 g of nitrocyclopropane, 5.75 L of isopropanol (7.5 volumes), 1.79 L of acetic acid (9.1 equivalents) and 1153 g of iron powder (6 equivalents). The reaction mixture was heated at 50° C. until the reaction was completed by GC/MS analysis (about 6 hours). 448 mL of acetic anhydride (1.4 equivalents) was added and stirred at 50° C. for 15 minutes before cooling. The reaction mixture was diluted with 8 L isopropanol (10.5 volumes) and stirred for 30 minutes. The residual iron was filtered off and the cake washed with 11.25 L of isopropanol (15 volumes). The isopropanol solution was concentrated in vacuo to an oil, 18 L of dichloroethane (24 volumes) was added before bringing the pH to 12 with 8.8 L of 5% sodium hydroxide solution (about 12 volumes). The layers were separated and the separated organic layer was dried by magnesium sulfate. The resulting dark amber oil was treated with 7.5 L of hexanes (10 volumes) and granulated at 25° C. before collecting the product as a white solid. Drying at 50° C. under vacuum gave 610 g of the title compound (77% yield). Analysis was done by GC/MS, NMR and TLC.

EXAMPLE 2

(1 α , 5 α , 6 α)-6-Acetamido-3-azabicyclo[3.1.0]hexane

[0045] A Parr Bottle was charged with 150 g of the compound of Example 1, 112 mL of acetic acid (3 equivalents), 1.5 L of methanol (10 volumes) and 15 g of (10% by wt. 50% wet) Pd/C catalyst (0.1 equivalent). The bottle was purged with nitrogen and then brought to 50 psi pressure with hydrogen. The mixture was shaken for 48 hours and recharged with catalyst as necessary during the debenzylation reaction. After TLC indicated that the reaction was complete, the catalyst was filtered off, and the filtrate was concentrated in vacuo to an oil. 3 L of ethyl acetate (20 volumes) was added to the oil, and granulated for an hour. The solid was collected by filtration and dried under vacuum at 50° C. to provide 107 g of the title compound (82% yield) as the acetic acid salt

EXAMPLE 3

(1 α , 5 α , 6 α)-7-(6-acetamido-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic Acid, Ethyl Ester

[0046] A reaction flask was charged with 241.9 g of 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid ethyl ester, 151.6 g of the acetic acid salt of the compound of Example 2 (1.2 equivalents), 2661 mL of ethyl acetate (11 volumes) and 220 mL of triethylamine (2.5 equivalents). The mixture was heated at refluxing temperature under nitrogen for 6 hours monitored by HPLC or LCMS. After the reaction was completed, the reaction mixture was cooled to ambient temperature. Water (11 volumes) was added and the biphasic mixture was stirred for 17 hours. The white solid was collected by filtration, washed with 2661 mL of water (12 volumes) and oven dried at 50° C. to provide 292 g of the title compound (95% yield).

EXAMPLE 4

[0047] In a reaction flask, 220 g of the compound of Example 3, 1.76 L of n-butanol (8 volumes), 1.54 L of water (7 volumes) and 141 mL of 70% methanesulfonic acid (3.0 equivalents) were mixed. The mixture was heated at reflux for 21 hours, and the reaction was monitored by HPLC or LCMS. After complete reaction, the mixture was cooled to 50° C. and filtered to make it speck-free. The filtrate was cooled to 0-5° C. and granulated for 2 hours. The solid was collected by filtration, washed with 220 mL of water (1 volume) and 660 mL n-butanol (3 volumes). The wet cake was mixed with 660 mL of n-butanol (3 volumes), seeded with 0.1 gm of the desired polymorph and heated to 95-100° C. After complete polymorph conversion, in approximately 2 hours, the mixture was cooled to ambient temperature. The solid was filtered, washed with 100 mL of n-butanol (0.5 volumes) and dried in a nitrogen atmosphere to provide 200 g of (1 α , 5 α , 6 α)-7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, monomethanesulfonate (87% yield).

EXAMPLE 5

[0048] 0.8 mL of methanesulfonic acid (2.7 equivalents) was added dropwise to a solution of 2.2 g of the compound of Example 3 in 10 mL of ethanol (4.5 volumes). The resulting reaction mixture was heated at refluxing temperature for 40 hours, monitored by GCMS. After the reaction was completed, it was diluted with ethyl acetate (20 mL) and washed with (3x 10 mL) 1M sodium

hydroxide solution. The organic layer was separated, dried over anhydrous magnesium sulphate and filtered. The filtrate was concentrated in vacuo to provide 1.37 g of (1 α , 5 α , 6 α)-7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid ethyl ester, monomethanesulfonate (96% yield).

What is claimed is:

1. A process for preparing a compound of the formula ##STR13## wherein R¹ is benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, which comprises (a) reducing a compound of the formula ##STR14## wherein R¹ is as defined above, in the presence of iron and a organic solvent under acidic conditions, and (b) acylating the compound of formula III formed: ##STR15## with an acylating agent of the formula R^{2C}(O)X wherein R² is as defined above, and X is a leaving group.
2. A process according to claim 1 wherein the compound of the formula III formed in step (a) is not isolated before acylation step (b).
3. A process according to claim 1 or 2 wherein the compound of formula I wherein R¹ is as defined in claim 1, is subjected to debenzylation to form the compound of the formula ##STR16##
4. A process according to claim 3 wherein the debenzylation is by reaction with hydrogen and palladium catalyst in acetic acid and an organic solvent.
5. A process according to claim 3 or 4 further comprising reacting the compound of formula IV with a compound of the formula ##STR17## wherein R³ is C_{1-C6} alkyl, to form a compound of the formula ##STR18## wherein R² is as defined in claim 1
6. A process according to claim 5 further comprising hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula ##STR19##
7. A process according to claim 5 or 6 further comprising hydrolysis of the compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined in claim 5 to form the monomethanesulfonic acid salt of the compound of the formula ##STR20##
8. A process for the preparation of a compound of the formula ##STR21## wherein R² is R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C_{1-C6} alkyl, which comprises reacting a compound of the formula ##STR22## with a compound of the formula ##STR23##
9. A process according to claim 8, further comprising hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula ##STR24##
10. A process according to claim 8, further comprising hydrolysis of the

compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined in claim 5 to form the monomethanesulfonic acid salt of the compound of the formula ##STR25##

11. A compound of the formula ##STR26## wherein R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C_{1-C6} alkyl.

12. A compound of the formula ##STR27## wherein R¹ is hydrogen or benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl.

ISSUE U.S. PATENT CLASSIF.:

MAIN: 548/452.000

CURRENT U.S. PATENT CLASSIF.:

MAIN: 548/452.000

INT. PATENT CLASSIF.: [7]

MAIN: C07D209-02

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

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 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

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 L3 9 S L1 FULL

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L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
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 L7 147 S L5 FULL

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L8 97 S L7/RCT
 L9 2 S L8 AND L4

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 L13 21 S L11 FULL

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 L15 27 S L13/PREP

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 L17 STRUCTURE UPLOADED
 L18 STRUCTURE UPLOADED

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 L20 17 S L18 FULL
 L21 15041 S L19 FULL

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 L22 2087 S L21/RCT
 L23 5 S L22 AND L15
 L24 15 S L21 AND L15

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 L25 0 S L13 AND L21

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 L29 11 S L28/PREP
 L30 5 S L29 AND HYDRO?
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 L37 2 S L36 AND CHIU, C?/AU

FILE 'USPATFULL' ENTERED AT 12:46:04 ON 30 MAR 2004
 L38 2 S (US 1998-71601P)/PN,APPS

FILE 'REGISTRY' ENTERED AT 12:46:27 ON 30 MAR 2004

FILE 'HCAPLUS' ENTERED AT 12:46:53 ON 30 MAR 2004

=> s l36 and wint, l?/au
 13 WINT, L?/AU
 L39 2 L36 AND WINT, L?/AU

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=> s l39 not l38
      0 (US 1998-71601P)/PN
        (US98071601/PN)
      0 US98-71601P/AP
      2 US98-71601P/PRN
      2 (US 1998-71601P)/APPS
        (US98-71601P/AP,PRN)
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COST IN U.S. DOLLARS          SINCE FILE      TOTAL
                               ENTRY      SESSION
FULL ESTIMATED COST          2.36      1213.20

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)  SINCE FILE      TOTAL
                                               ENTRY      SESSION
CA SUBSCRIBER PRICE          0.00      -8.33
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FILE 'REGISTRY' ENTERED AT 12:47:25 ON 30 MAR 2004
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Property values tagged with IC are from the ZIC/VINITI data file
 provided by InfoChem.

STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when
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Crossover limits have been increased. See [HELP CROSSOVER](#) for details.

Experimental and calculated property data are now available. For more
 information enter [HELP PROP](#) at an arrow prompt in the file or refer
 to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

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=>
L41      STRUCTURE UPLOADED
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=> d l41
L41 HAS NO ANSWERS
L41      STR
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SAMPLE SEARCH INITIATED 12:49:18 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED -      2 TO ITERATE
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100.0% PROCESSED      2 ITERATIONS      0 ANSWERS
SEARCH TIME: 00.00.01
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FULL FILE PROJECTIONS:  ONLINE  **COMPLETE**
                        BATCH   **COMPLETE**
PROJECTED ITERATIONS:   2 TO      124
PROJECTED ANSWERS:      0 TO      0
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L42 0 SEA SSS SAM L41

=> s l41 full

THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
FULL SEARCH INITIATED 12:49:24 FILE 'REGISTRY'
FULL SCREEN SEARCH COMPLETED - 37 TO ITERATE

100.0% PROCESSED 37 ITERATIONS 5 ANSWERS
SEARCH TIME: 00.00.01

L43 5 SEA SSS FUL L41

=> file hcaplus

COST IN U.S. DOLLARS	SINCE FILE ENTRY	TOTAL SESSION
FULL ESTIMATED COST	156.26	1369.46
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE ENTRY	TOTAL SESSION
CA SUBSCRIBER PRICE	0.00	-8.33

FILE 'HCAPLUS' ENTERED AT 12:49:29 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s l43

L44 4 L43

=> d l44, ibib abs fhitr, 1-4

L44 ANSWER 1 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
ACCESSION NUMBER:	2001:91540 HCAPLUS
DOCUMENT NUMBER:	134:147591
TITLE:	Preparation of trovafloxacin
INVENTOR(S):	Chiu, Charles K.; Wint, Lewin T.
PATENT ASSIGNEE(S):	Pfizer Inc., USA
SOURCE:	U.S., 7 pp.
	CODEN: USXXAM

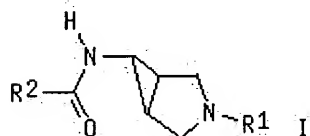
DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 6184380	B1	20010206	US 1999-236737	19990125
US 2002095043	A1	20020718	US 2002-87756	20020304

PRIORITY APPLN. INFO.:

US 1998-71601P	P	19980116
US 1999-236737	A3	19990125
US 2000-718324	A3	20001122

OTHER SOURCE(S): CASREACT 134:147591; MARPAT 134:147591
 GI



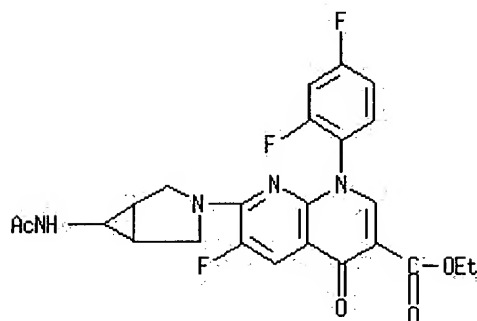
AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT **323575-31-1P**

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. of trovafloxacin)

RN **323575-31-1** HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L44 ANSWER 2 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

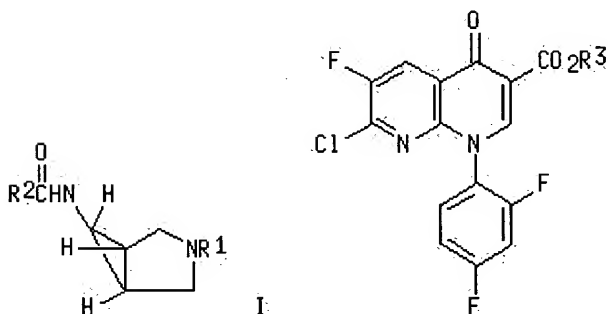
Full Text Citing References

ACCESSION NUMBER: 1999:460272 HCAPLUS
 DOCUMENT NUMBER: 131:116223
 TITLE: Process for preparing naphthyridones and intermediates
 INVENTOR(S): Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: Eur. Pat. Appl., 16 pp.
 CODEN: EPXXDW

DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 930297	A1	19990721	EP 1999-300183	19990112
EP 930297	B1	20030423		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO				
AU 9897115	A1	19990805	AU 1998-97115	19981215
JP 11255745	A2	19990921	JP 1999-5494	19990112
SG 76584	A1	20001121	SG 1999-46	19990112
EG 21514	A	20011128	EG 1999-34	19990112
TW 483890	B	20020421	TW 1999-88100415	19990112
AT 238281	E	20030515	AT 1999-300183	19990112
ES 2195513	T3	20031201	ES 1999-300183	19990112
BR 9900066	A	20000509	BR 1999-66	19990114
CA 2258960	C	20020903	CA 1999-2258960	19990114
CA 2258960	AA	19990716		
NO 9900185	A	19990719	NO 1999-185	19990115
CN 1228422	A	19990915	CN 1999-101086	19990115
NZ 333769	A	20000327	NZ 1999-333769	19990115
ZA 9900277	A	20000717	ZA 1999-277	19990115
BG 64094	B1	20031231	BG 1999-103087	19990115
PRIORITY APPLN. INFO.:		US 1998-71601P P 19980116		

OTHER SOURCE(S): CASREACT 131:116223; MARPAT 131:116223
 GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R¹ = (un)substituted PhCH₂; R² = C₁-6 alkyl, CF₃, (un)substituted Ph] are prepd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me₂CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R³ = C₁-6 alkyl) and hydrolysis of the resulting intermediates (prepn. procedure claimed) with MeSO₃H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO₃SM_e was prepd. from I (R¹ = PhCH₂, R² = Me) and II (R³ = Et) as described above.

IT 232598-25-3P

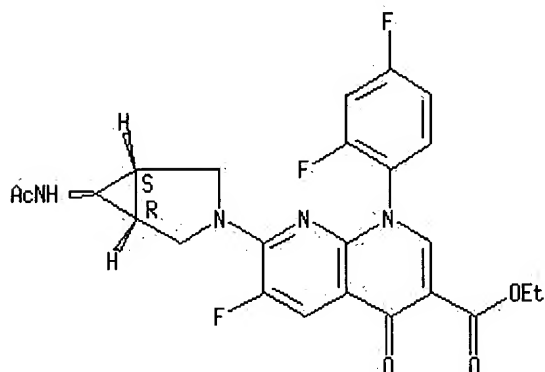
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. and hydrolysis with methanesulfonic acid; process for prepq.)

naphthyridones and trovafloxacin intermediates)

RN 232598-25-3 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[(1 α ,5 α ,6 α)-6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L44 ANSWER 3 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text	Citing References
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ACCESSION NUMBER: 1999:113705 HCAPLUS
 DOCUMENT NUMBER: 130:168660
 TITLE: Purification of alatrofloxacin parenteral compositions and preparation of alatrofloxacin oligomer as antibacterial agent
 INVENTOR(S): Guinn, Robert Mark; Lambert, John Francis; Guhan, Subramanian Sam; Walinsky, Stanley Walter
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: PCT Int. Appl., 32 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 9906430	A1	19990211	WO 1998-IB1122	19980723
W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM				
RW: GH, GM, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG				
AU 9882368	A1	19990222	AU 1998-82368	19980723
AU 734863	B2	20010621		
EP 1000086	A1	20000517	EP 1998-932444	19980723
EP 1000086	B1	20040218		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, SI, LT, LV, FI, RO				
BR 9811580	A	20000822	BR 1998-11580	19980723

JP 2001512133	T2	20010821	JP 2000-505185	19980723
JP 3463928	B2	20031105		
NZ 502249	A	20011130	NZ 1998-502249	19980723
CA 2296466	C	20030415	CA 1998-2296466	19980723
HR 980417	B1	20021031	HR 1998-980417	19980728
AP 1031	A	20011221	AP 1998-1310	19980730

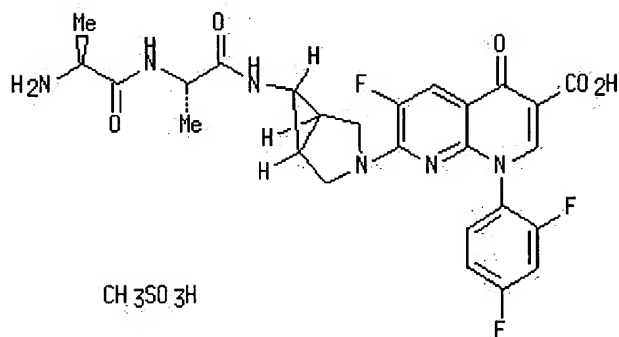
W: BW, GM, KE, MW, UG, ZM, ZW

ZA 9806874	A	20000131	ZA 1998-6874	19980731
US 6194429	B1	20010227	US 1999-403886	19991027
NO 2000000485	A	20000327	NO 2000-485	20000131
MX 200001142	A	20001108	MX 2000-1142	20000201

PRIORITY APPLN. INFO.:

US 1997-54246P	P	19970801
WO 1998-1B1122	W	19980723

GI



AB The present invention relates to alatrofloxacin mesylate (I) substantially free of less polar impurities, to parenteral compns. of alatrofloxacin mesylate, and to processes for purifying alatrofloxacin mesylate. Thus, treatment of 50 g alatrofloxacin mesylate contg. approx. 700 ppm of an oligomer impurity in addn. to other less polar impurities, was dissolved on 0.05% aq. MeSO₃H, and then Mitsubishi Diaion HP 20[®] hydrophobic resin (50 g) was added. After stirring the resin for 24 h in the dark, the slurry was filtered and the soln. analyzed by HPLC. The filtered soln. contained 19 ppm of the oligomer impurity with an 80% recovered yield of alatrofloxacin mesylate.

IT 220293-27-6P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

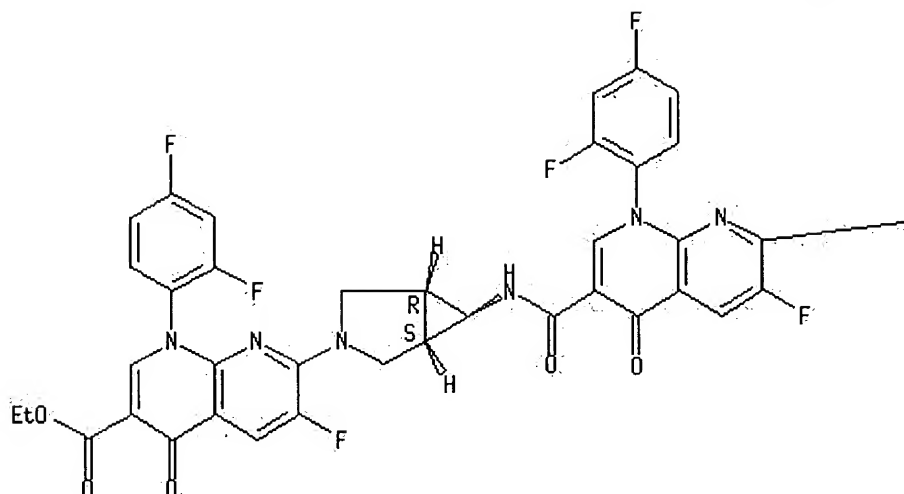
(purifn. of alatrofloxacin parenteral compns. and prepn. of alatrofloxacin oligomer as antibacterial agent)

RN 220293-27-6 HCAPLUS

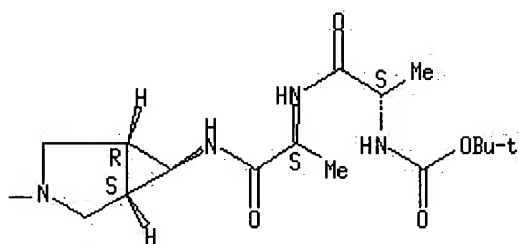
CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-[[[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]amino]carbonyl]-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

PAGE 1-A



PAGE 1-B



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

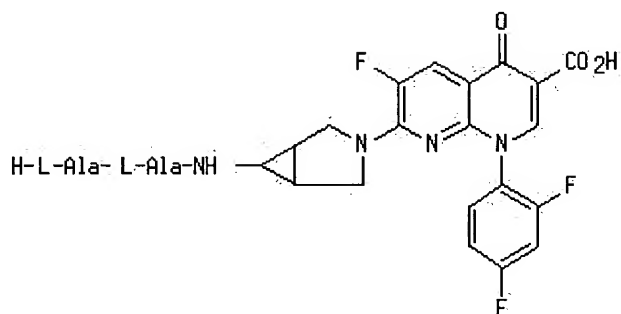
L44 ANSWER 4 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text Citing References

ACCESSION NUMBER: 1997:145237 HCAPLUS
 DOCUMENT NUMBER: 126:157823
 TITLE: Process for preparing azabicyclo naphthyridine carboxylic acid dipeptide prodrug
 INVENTOR(S): Braish, Tamim F.; Castaldi, Michael J.; Watson, Harry A., Jr.
 PATENT ASSIGNEE(S): Pfizer Inc., USA; Braish, Tamim F.; Castaldi, Michael J.; Watson, Harry A., Jr.
 SOURCE: PCT Int. Appl., 26 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 9700268	A1	19970103	WO 1996-IB257	19960327
W: CA, JP, MX, US				
RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE				
CA 2224616	AA	19970103	CA 1996-2224616	19960327
EP 833837	A1	19980408	EP 1996-904996	19960327

EP 833837	B1	20020731		
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, FI				
JP 3029293	B2	20000404	JP 1997-502832	19960327
JP 10511983	T2	19981117		
AT 221544	E	20020815	AT 1996-904996	19960327
PT 833837	T	20021129	PT 1996-96904996	19960327
ES 2178701	T3	20030101	ES 1996-904996	19960327
US 5939550	A	19990817	US 1998-981350	19980311
PRIORITY APPLN. INFO.:			US 1995-490827	A1 19950615
			WO 1996-1B257	W 19960327
OTHER SOURCE(S):		MARPAT 126:157823		
GI				



AB A process is given for prepg. a pharmaceutically acceptable acid addn. salt of prodrug acid I. Thus, N-Boc protected 7-[(1 α , 5 α , 6 α)-6-amino-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid Et ester, Boc-Q-OEt, (Boc = tert-butoxycarbonyl) was deprotected by trifluoroacetic acid and the product coupled with Boc-Ala-Ala-OH using EEDQ and then treated with methanesulfonic acid to afford I mesylate. The latter prodrug serves as a water-sol. prodrug companion to known antibacterial agent H-Q-OH.

IT **186772-86-1P**

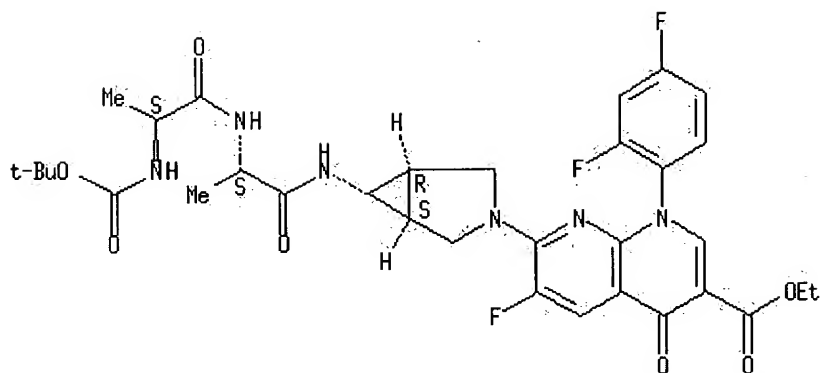
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(prepn. of azabicyclo naphthyridine carboxylic acid dipeptide prodrug)

RN **186772-86-1** HCAPLUS

CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-[(1 α , 5 α , 6 α)-3-[8-(2,4-difluorophenyl)-6-(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.



=> file caold

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

21.39

1390.85

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE

TOTAL

ENTRY

SESSION

CA SUBSCRIBER PRICE

-2.77

-11.10

FILE 'CAOLD' ENTERED AT 12:50:05 ON 30 MAR 2004

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FILE COVERS 1907-1966

FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED

L6 10 S L5

L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
L11 STRUCTURE UPLOADED
L12 1 S L11
L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
L14 793 S L13
L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
E METHANESULFONIC ACID
E METHANESULFONIC ACID/CN
E METHANESULFONIC ACID/CN
L16 1 S E3
L17 STRUCTURE UPLOADED
L18 STRUCTURE UPLOADED

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FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
L19 44 S L17
L20 17 S L18 FULL
L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
L22 2087 S L21/RCT
L23 5 S L22 AND L15
L24 15 S L21 AND L15

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004
L25 0 S L13 AND L21

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004
L26 STRUCTURE UPLOADED
L27 0 S L26
L28 17 S L26 FULL

FILE 'HCAPLUS' ENTERED AT 12:40:02 ON 30 MAR 2004
L29 11 S L28/PREP
L30 5 S L29 AND HYDRO?
L31 3 S L30 NOT L23

FILE 'CAOLD' ENTERED AT 12:41:13 ON 30 MAR 2004
L32 0 S L28

FILE 'REGISTRY' ENTERED AT 12:41:31 ON 30 MAR 2004
L33 STRUCTURE UPLOADED
L34 3 S L33
L35 75 S L33 FULL

FILE 'HCAPLUS' ENTERED AT 12:43:07 ON 30 MAR 2004
L36 811 S L35
L37 2 S L36 AND CHIU, C?/AU

FILE 'USPATFULL' ENTERED AT 12:46:04 ON 30 MAR 2004
 L38 2 S (US 1998-71601P)/PN,APPS

FILE 'REGISTRY' ENTERED AT 12:46:27 ON 30 MAR 2004

FILE 'HCAPLUS' ENTERED AT 12:46:53 ON 30 MAR 2004
 L39 2 S L36 AND WINT, L?/AU
 L40 0 S L39 NOT L38

FILE 'REGISTRY' ENTERED AT 12:47:25 ON 30 MAR 2004
 L41 STRUCTURE UPLOADED
 L42 0 S L41
 L43 5 S L41 FULL

FILE 'HCAPLUS' ENTERED AT 12:49:29 ON 30 MAR 2004
 L44 4 S L43

FILE 'CAOLD' ENTERED AT 12:50:05 ON 30 MAR 2004

=> s l43
 L45 0 L43

=> log y		
COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	0.42	1391.27
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	0.00	-11.10

STN INTERNATIONAL LOGOFF AT 12:50:16 ON 30 MAR 2004